HANLEY CONTROLS
CLONMEL
www.hccl.ie

Honeywell

SmartLine

Technical Information

STF700 SmartLine Flange Mounted Level Specification 34-ST-03-123, November 2016

Introduction

Part of the SmartLine® family of products, the STF700 is suitable for monitoring, control and data acquisition. STF700 products feature piezoresistive sensor technology combining pressure sensing with on chip temperature compensation capabilities providing high accuracy, stability and performance over a wide range of application pressures and temperatures. The SmartLine family is also fully tested and compliant with Experion ® PKS providing the highest level of compatibility assurance and integration capabilities. SmartLine easily meets the most demanding application needs for pressure measurement applications.

Best in Class Features:

- Accuracies up to 0.065% standard
- Stability up to 0.025% of URL per year for five years
- Automatic static pressure & temperature compensation
- Rangeability up to 100:1
- Response times as fast as 100ms
- Easy to use and intuitive display capabilities
- Intuitive External zero, span, & configuration capability
- On-board diagnostic capabilities
- Integral Dual Seal design for highest safety based on ANSI/NFPA 70-202 and ANSI/ISA 12.27.0
- World class overpressure protection
- Full compliance to SIL 2/3 requirements.

Communications/Output Options:

- HART ® (version 7.0)

Figure 1 – STF700 Flanged Level Transmitters feature field-proven piezoresistive sensor technology

Span & Range Limits:

Model	URL "H_2O (mbar)	LRL "H_2O (mbar)	Max Span "H_2O (mbar)	Min Span "H_2O (mbar)
STF725	400 (1000)	-400 (-1000)	400 (1000)	4.0 (10.0)
STF72P	400 (1000)	-400 (-1000)	400 (1000)	4.0 (10.0)
Model	**psi (bar)**	**psi (bar)**	**psi (bar)**	**psi (bar)**
STF735	100 (7.0)	-100 (-7.0)	100 (7.0)	1 (0.07)
STF73P	100 (7.0)	-100 (-7.0)	100 (7.0)	1 (0.07)

Description

The SmartLine family pressure transmitters are designed around a high performance piezo-resistive sensor. This one sensor actually integrates multiple sensors linking process pressure measurement with on-board static pressure (DP Models) and temperature compensation measurements.

Indication/Display Option

Standard LCD Display Features

- Modular (may be added or removed in the field)
- Supports HART protocol variant
- 0, 90,180, & 270 degree position adjustments
- Configurable (HART only) and standard (Pa, KPa, MPa, KGcm2, Torr, ATM, mH_2O, bar, mbar, inH_2O, inHG, FTH_2O, mmH_2O, mm HG, & psi) measurement units.
- Supports Flow engineering units
- 2 Lines 6 digits PV (9.95H x 4.20W mm) 8 Characters
- Square root output indication (√) and Write protect Indication
- Built in Basic Device Configuration through Internal or External Buttons – Range/Engineering Unit/Loop Test /Loop Calibration/Zero /Span Setting

Diagnostics

SmartLine transmitters all offer digitally accessible diagnostics which aid in providing advanced warning of possible failure events minimizing unplanned shutdowns, providing **lower overall operational costs**

System Integration

- SmartLine communications protocols all meet the most current published standards for HART
- All ST 700 units are Experion tested to provide the highest level of compatibility assurance

Configuration Tools

External Three Button Configuration Option

Suitable for all electrical and environmental requirements, SmartLine offers the ability to configure the transmitter and display, for all the basic parameters, via three externally accessible buttons when a display option is selected. Zero/span capabilities are also optionally available via two external buttons with or without selection of the display option.

Internal Two Button Configuration Option

The Standard display has two buttons that can be used for Basic configuration such as re ranging, PV Engineering unit setting, Zero/Span settings, Loop testing and calibration functions.

Hand Held Configuration

SmartLine transmitters feature two-way communication and configuration capability between the operator and the transmitter. This is accomplished via Honeywell's field-rated Multiple Communication Configurator (MCT404).
The MCT404 is capable of field configuring DE and HART Devices and can also be ordered for use in intrinsically safe environments. All Honeywell transmitters are designed and tested for compliance with the offered communication protocols and are designed to operate with any properly validated hand held configuration device.

Personal Computer Configuration

Field Device Manager (FDM) Software and FDM Express are also available for managing HART configurations.

Modular Design

To help contain maintenance & inventory costs, all ST 700 transmitters are modular in design supporting the user's ability to replace meter bodies, standard displays or electronic modules without affecting overall performance. Each meter body is uniquely characterized to provide in-tolerance performance over a wide range of application variations in temperature and pressure.

Modular Features

- Meter body replacement
- Add or remove standard displays
- Add or remove lightning protection (terminal connection)

With no performance effects, *Honeywell's unique modularity results in lower inventory needs and lower overall operating costs*.

Performance Specifications

Reference Accuracy (conformance to +/-3 Sigma)

Table 1

Model	URL	LRL	Min Span	Maximum Turndown Ratio	Stability (%URL/Year for five years)	Reference Accuracy[1,2] (% Span)
STF725	400 in H_2O/1000mbar	-400 in H_2O/-1000mbar	4 in H_2O/10.0mbar	100:1	0.025%	**0.065%**
STF72P	400 in H_2O/1000mbar	-400 in H_2O/-1000mbar	4 in H_2O/10.0mbar	100:1	0.025%	**0.065%**
STF735	100 psi/7.0 bar	-100 psi/-7.0 bar	1 psi/0.07 bar	100:1	0.03%	**0.065%**
STF73P	100 psi/7.0 bar	-100 psi/-7.0 bar	1 psi/0.07 bar	100:1	0.03%	**0.065%**

Zero and span may be set anywhere within the listed (URL/LRL) range limits

Accuracy, Span, Temperature and Static Pressure Effect: (Conformance to +/-3 Sigma)

Table 2

		Accuracy[1,2] (% of Span)				Temperature Effect (% Span/50°F)		Static Line Pressure Effect (% Span/300psi)	
Model	URL	Turn down greater than	A	B	C (see URL Units)	D	E	F	G
STF725	400 in H_2O(1000mbar)	16:1	0.0125	0.0575	25 (62.5)	0.280	0.045	0.110	0.0125
STF72P	400 in H_2O (1000mbar)					0.055	0.025	0.030	0.007
Model	URL	Turn down greater than	A	B	C (see URL Units)	D	E	F	G
STF735	100 psi (7.0 bar)	4:1	0.0125	0.0575	25 (1.7)	0.080	0.080	0.110	0.0125
STF73P	100 psi (7.0 bar)					0.070	0.015	0.032	0.005
		Turn Down Effect $\pm\left[A + B\left(\frac{C}{Span}\right)\right]$ % Span				Temp Effect $\pm\left[D + E\left(\frac{URL}{Span}\right)\right]$ % Span per 28°C (50°F)		Static Effect $\pm\left[F + G\left(\frac{URL}{Span}\right)\right]$ % Span per 300 psi	

Total Performance (% of Span):

$$\text{Total Performance} = +/- \sqrt{(\text{Accuracy})^2 + (\text{Temp Effect})^2 + (\text{Static Line Pressure Effect})^2}$$

Total Performance Examples: (5:1 Turndown, up to 50 °F shift & up to 300 psi Static Pressure)

STF725 @ 80" H_2O: 0.538 **STF735 @ 20 psi: 0.514**

STF72P @ 80" H_2O: 0.202 **STF73P@ 20 psi**: 0.169

Typical Calibration Frequency:

Calibration verification is recommended every two (2) years

Notes:

1. Terminal Based Accuracy – Includes effects of linearity, hysteresis and repeatability. Analog output adds 0.006% of span
2. For zero based spans and reference conditions of 25°C, 0 psig static pressure, 10 to 55% RH.

Operating Conditions – All Models

Parameter	Reference Condition		Rated Condition		Operative Limits		Transportation and Storage	
	°C	°F	°C	°F	°C	°F	°C	°F
Ambient Temperature	25±1	77±2	-40 to 85	-40 to 185	-40 to 85	-40 to 185	-55 to 120	-67 to 248
Meter Body Temperature	25±1	77±2	-40 to 110	-40 to 230	-40 to 125	-40 to 257	-55 to 120	-67 to 248
Process Interface Temp. STF725, STF735 only	25±1	77±2	-40 to 110	-40 to 230	-40 to 175[1]	-40 to 350[1]	-55 to 125	-67 to 257
Humidity %RH	10 to 55		0 to 100		0 to 100		0 to 100	
Minimum Pressure **mmHg absolute** **inH_2O absolute**	atmospheric atmospheric		25 13		2 (short term[2]) 1 (short term[2])			
Supply Voltage	10.8 to 42.4 Vdc at terminals							
Load Resistance	0 to 1,440 ohms (as shown in **Figure 2**)							

1 For CTFE fill fluid, the maximum temperature rating is 150°C (300°F)
2 Short term equals 2 hours at 70°C (158 °F)

Maximum Allowable Working Pressure (MAWP) [4,5]

(ST 700 products are rated to Maximum Allowable Working Pressure. MAWP depends on Approval Agency and transmitter materials of construction.)

STF725 & STF735	Flange Material	Ambient Temperature -29 to 38°C [-20 to 100°F]	Max Meterbody Temperature 125°C [257°F]	Process Interface Temperature 175°C [350°F]
ANSI Class 150 **psi [bar]**	Carbon Steel 304 S.S. 316 S.S.	285 [19.6] 275 [19.0] 275 [19.0]	245 [16.9] 218 [15.0] 225 [15.5]	215 [14.8] 198 [13.7] 205 [14.1]
ANSI Class 300 **psi [bar]**	Carbon Steel 304 S.S. 316 S.S.	740 [51.0] 720 [49.6] 720 [49.6]	668 [46.0] 570 [39.3] 590 [40.7]	645 [44.5] 518 [35.7] 538 [37.1]
DN PN40 **psi [bar]**	Carbon Steel 304 S.S. 316 S.S.	580 [40.0] [3] 534 [36.8] [3] 534 [36.8] [3]	574 [39.6] 419 [28.9] 434 [29.9]	559 [38.5] 385 [26.5] 399 [27.5]
STF72P& STF73P ANSI Class 150 psi [bar]	316L Stainless Steel	230 [15.9]	185 [12.8]	No rating at this temp

3 Ambient Temperature for DN PN40 is –10 to 50°C [14 to 122 F]

4 MAWP applies for temperature range -40 to 125°C. However, Static Pressure Limit is de-rated to 3,000 psi from -26°C to -40°C.

5 Consult factory for MAWP of ST 700 transmitters with CSA approval.

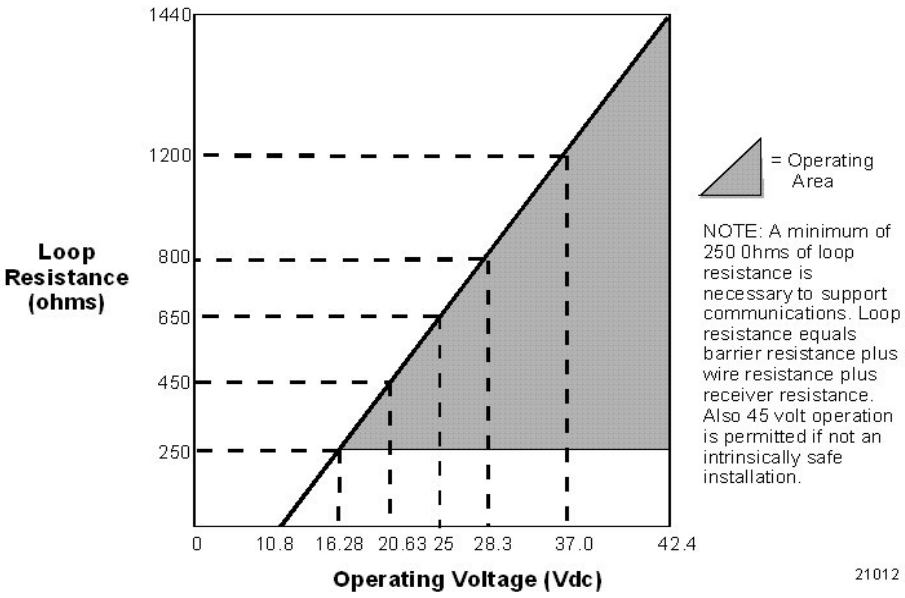


Figure 2 - Supply voltage and loop resistance chart & calculations

Performance Under Rated Conditions – All Models

Parameter	Description
Analog Output **Digital Communications**:	Two-wire, 4 to 20 mA Honeywell HART 7 protocol
Output Failure Modes	**Honeywell Standard:** / **NAMUR NE 43 Compliance**: **Normal Limits:** 3.8 – 20.8 mA / 3.8 – 20.5 mA **Failure Mode:** ≤ 3.6 mA and ≥ 21.0 mA / ≤ 3.6 mA and ≥ 21.0 mA
Supply Voltage Effect	0.005% span per volt.
Transmitter Turn on Time **(includes power up & test algorithms)**	2.5 sec.
Response Time (delay + time constant)	100mS
Damping Time Constant	Adjustable from 0 to 32 seconds in 0.1 increments. **Default:** 0.50 seconds
Vibration Effect	Less than +/- 0.1% of URL w/o damping Per IEC60770-1 field or pipeline, high vibration level (10-2000Hz: 0.21 displacement/3g max acceleration)
Electromagnetic Compatibility	IEC 61326-3-1
Lightning Protection Option	**Leakage Current:** 10uA max @ 42.4VDC 93C **Impulse rating:** 8/20uS 5000A (>10 strikes) 10000A (1 strike min.) 10/1000uS 200A (> 300 strikes)

Materials Specifications (see model selection guide for availability/restrictions with various models)

Parameter	Description
Barrier Diaphragms Material	316L SS, Hastelloy® C-276[2]
Process Head Material	316 SS[4], Carbon Steel (Zinc-plated) [5], Hastelloy® C-276*[6]
Vent/Drain Valves & Plugs [1]	316 SS[4], Hastelloy® C-276[2]
Gasket Ring Material (Wetted)	316/316L SS, Hastelloy® C-276*[2]
Extension Tube Material	316 SS[4]
Head Gaskets	Glass-filled PTFE standard. Viton® optional.
Meter Body Bolting	Carbon Steel (Zinc plated) standard. Options include 316 SS, NACE A286 SS bolts.
Optional Adapter Flange and Bolts	Adapter Flange materials include 316 SS[4], Hastelloy® C-276[6] Bolt material for flanges is dependent on process head bolts material chosen. Standard adaptor seal material is glass-filled PTFE. Viton optional.
Mounting Flange **STF725, STF735** **STF72P, STF73P**	**Flush or Extended Diaphragm:** Zinc Chromate plated Carbon Steel[5], 304 SS, or 316 SS[4]. 316L SS *(NOTE: Mounting Flange is process wetted.)*
Fill Fluid	Silicone 200, CTFE
Electronic Housing	Pure Polyester Powder Coated Low Copper (<0.4%)-Aluminum. Meets NEMA 4X, IP66, & P67. All stainless steel housing is optional.
Mounting	See **Figure 3** for typical flange mounting arrangement.
Process Connections **All Models** **STF725, STF735** **STF72P, STF73P**	 **Process Head:** 1/4-inch NPT; 1/2-inch NPT with adapter and DIN, standard options. **Flange:** 2, 3 or 4-inch Class 150 or 300 ANSI; DN50-PN40, DN80-PN40 or DN100-PN40 DIN flange. **Extended Diaphragm:** 2, 4, or 6 inches (50, 101, 152 mm) long. 2 or 3-inch, Class 150 ANSI flange.
Wiring	Accepts up to 16 AWG (1.5 mm diameter).
Dimensions	See **Figure 4, Figure 5** & **Figure 6**
Net Weight	STF72P, STF73P:14-19 pounds (6.4 - 8.7Kg) with Aluminum Housing STF725, STF735: 18-32 pounds (8.2 - 14.5Kg) with Aluminum Housing

[1] Vent/Drains are sealed with Teflon®
[2] Hastelloy® C-276 or UNS N10276
[4] Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.
[5] Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use 316 stainless steel wetted Process Heads.
[6] Hastelloy® C-276 or UNS N10276. Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy® C-276
* Flush design only.

Communications Protocols & Diagnostics

HART Protocol

Version:

HART 7

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals
Load: Maximum 1440 ohms See **Figure 2**.
Minimum Load: 0 ohms. (For handheld communications a minimum load of 250 ohms is required)

Standard Diagnostics

ST 700 top level diagnostics are reported as either critical or non-critical and readable via the DD/DTM tools or integral display as shown below.

Critical Diagnostics

HART DD/DTM Tools	Standard Display
Electronic Module DAC Failure	Fault Comm El
Meter Body NVM Corrupt	Fault Mtrbody
Config. Data Corrupt	Fault Comm El
Electronic Module Diag Failure	Fault Comm El
Meter Body Critical Failure	Fault Mtrbody
Sensor Comms Timeout	Fault Mbd Com

Non-Critical Diagnostics

HART DD/DTM Tools
Display Failure
Electronic Module Comm Failure
Meter Body Excess Correct
Sensor Over Temperature
Fixed Current Mode
PV Out of Range
No Factory Calibration
LRV Set Error – Zero Config. Button
URV Set Error – Zero Config. Button
AO Out of Range
Loop Current Noise
Meter Body Unreliable Comm
No DAC Calibration
Sensor Supply Voltage Low

Refer to ST 700 manuals for additional level diagnostic information.

Approval Certifications:

AGENCY	TYPE OF PROTECTION	FIELD PARAMETERS	AMBIENT TEMP (Ta)
FM Approvals™	**Explosionproof:** Class I, Division 1, Groups A, B, C, D; **Dust Ignition Proof:** Class II, III, Division 1, Groups E, F, G; Class I, Zone 0/1, AEx d IIC Ga/Gb Class II, Zone 21, AEx tb IIIC Db T 95°C	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G: Class I, Zone 0, AEx ia IIC Ga		T4: -50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D Class I, Zone 2, AEx nA IIC Gc	Note 1	T4: -50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	-
Canadian Standards Association (CSA)	**Explosion Proof:** Class I, Division 1, Groups A, B, C, D; **Dust Ignition Proof:** Class II, III, Division 1, Groups E, F, G; Ex d IIC Ga Ex tb IIIC Db T 95°C	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; Ex ia IIC Ga		T4: -50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D; T4 Ex nA IIC Gc	Note 1	T4: -50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	-
ATEX	**Flameproof:** II 1/2 G Ex d IIC Ga/Gb II 2 D Ex tb IIIC Db T 95°C	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: II 1 G Ex ia IIC Ga		T4: 50 °C to 70°C
	Nonincendive: II 3 G Ex nA IIC Gc	Note 1	T4: -50 °C to 85°C
	Enclosure: IP66/ IP67	All	-

Approval Certifications: (Continued)

IECEx (World)	**Flameproof :** Ex d IIC Ga/Gb Ex tb IIIC Db T 95°C	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: Ex ia IIC Ga		T4: -50 °C to 70°C
	Nonincendive: Ex nA IIC Gc	Note 1	T4: -50 °C to 85°C
	Enclosure: IP66/ IP67	All	-
NEPSI (China)	**Flameproof:** Ex d IIC Ga/Gb Ex tb IIIC Db T 85°C	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: Ex ia IIC Ga		T4: -50 °C to 70°C
	Nonincendive: Ex nA IIC Gc	Note 1	T4: -50 °C to 85°C
	Enclosure : IP 66/67	All	-

Notes:

1. Operating Parameters:
   Voltage= 11 to 42 V DC Current= 4-20 mA Normal

Other Certification Options

Materials

o NACE MRO175, MRO103, ISO15156

SIL 2/3 Certification	IEC 61508 SIL 2 for non-redundant use and SIL 3 for redundant use according to EXIDA and TÜV Nord Sys Tec GmbH & Co. KG under the following standards: IEC61508-1: 2010; IEC 61508-2: 2010; IEC61508-3: 2010.

Dimensional Drawings

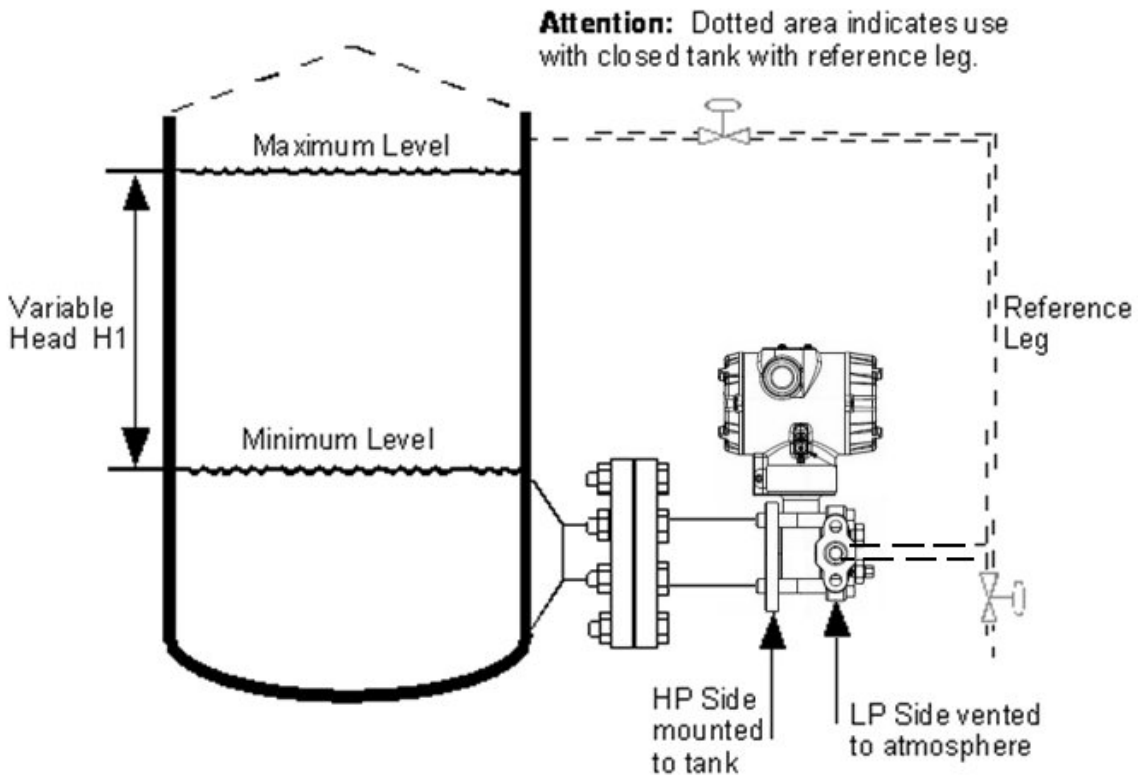
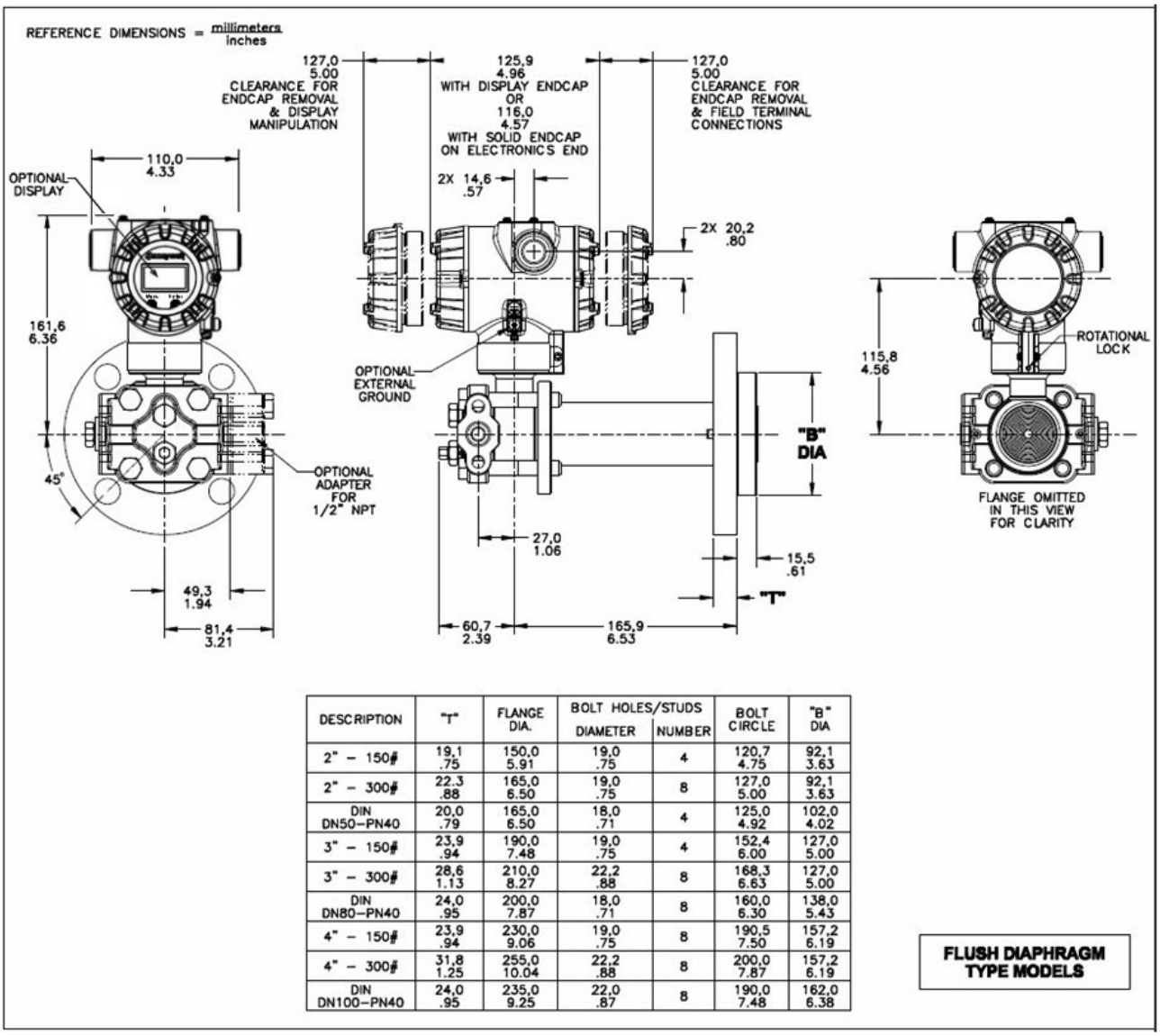


Figure 3 – Typical mounting for flange mounted level transmitter

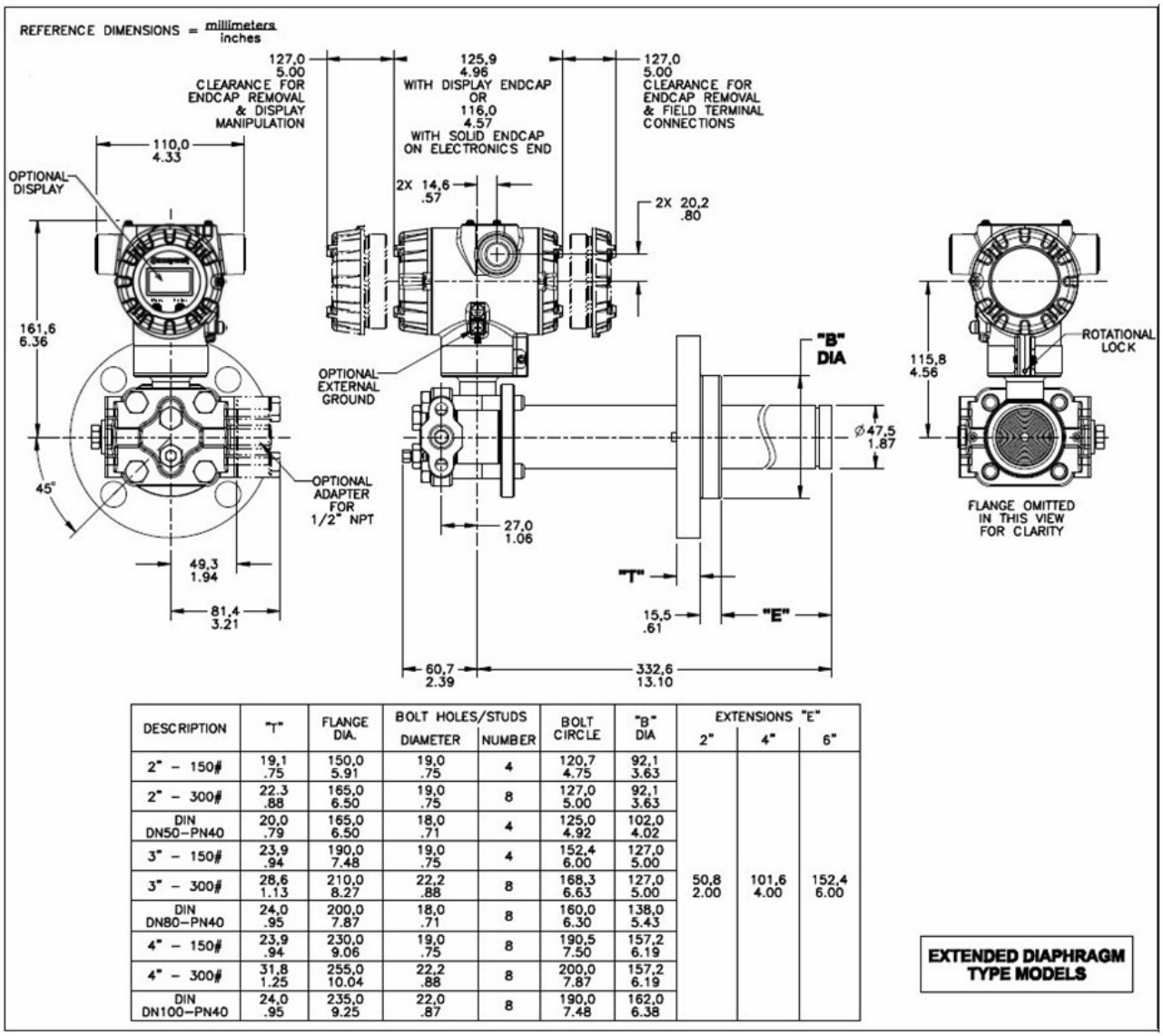
Dimensional Drawings (con't)



DESCRIPTION	"T"	FLANGE DIA.	BOLT HOLES/STUDS DIAMETER	BOLT HOLES/STUDS NUMBER	BOLT CIRCLE	"B" DIA
2" – 150#	19,1 .75	150,0 5.91	19,0 .75	4	120,7 4.75	92,1 3.63
2" – 300#	22,3 .88	165,0 6.50	19,0 .75	8	127,0 5.00	92,1 3.63
DIN DN50–PN40	20,0 .79	165,0 6.50	18,0 .71	4	125,0 4.92	102,0 4.02
3" – 150#	23,9 .94	190,0 7.48	19,0 .75	4	152,4 6.00	127,0 5.00
3" – 300#	28,6 1.13	210,0 8.27	22,2 .88	8	168,3 6.63	127,0 5.00
DIN DN80–PN40	24,0 .95	200,0 7.87	18,0 .71	8	160,0 6.30	138,0 5.43
4" – 150#	23,9 .94	230,0 9.06	19,0 .75	8	190,5 7.50	157,2 6.19
4" – 300#	31,8 1.25	255,0 10.04	22,2 .88	8	200,0 7.87	157,2 6.19
DIN DN100–PN40	24,0 .95	235,0 9.25	22,0 .87	8	190,0 7.48	162,0 6.38

Figure 4 – Typical mounting dimensions for flush diaphragm type models STF725 and STF735.

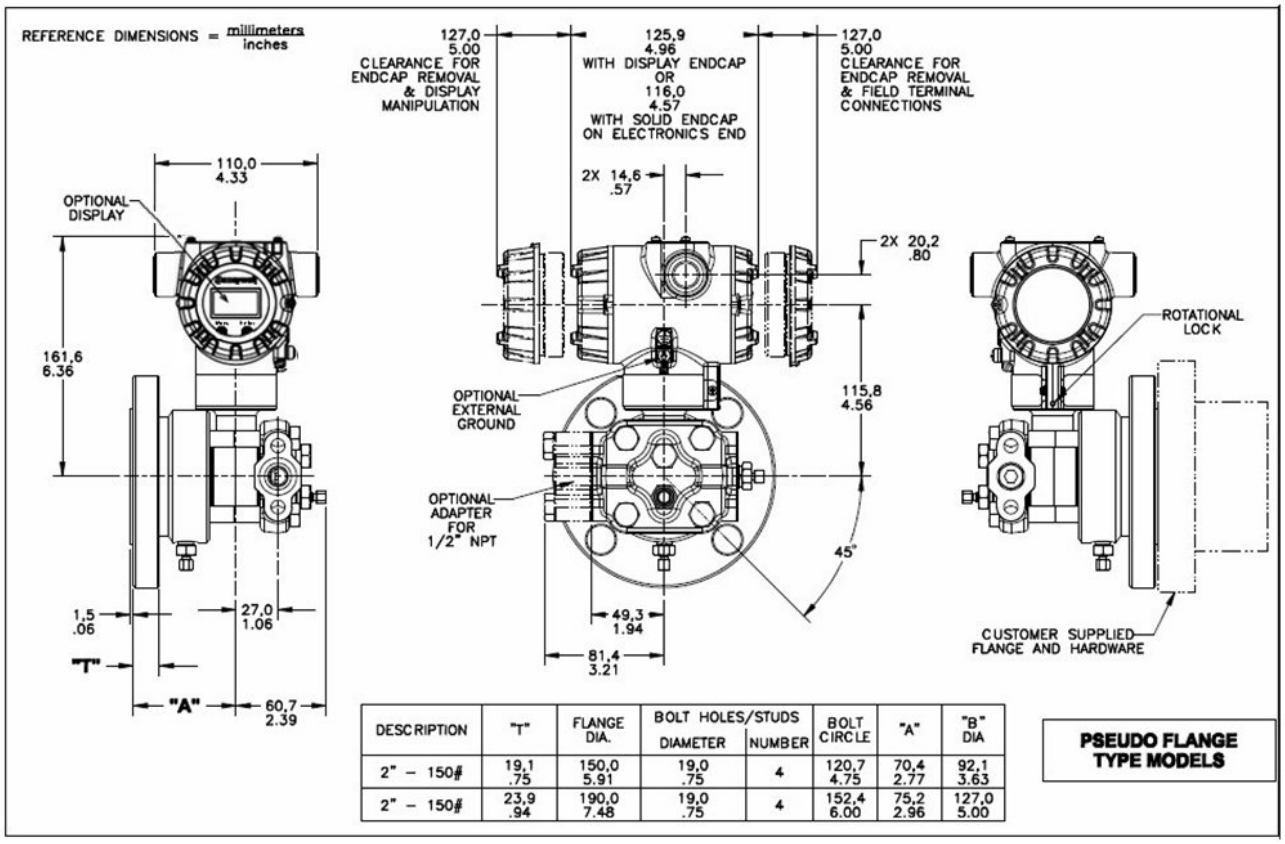
Dimensional Drawings (con't)



DESCRIPTION	"T"	FLANGE DIA.	BOLT HOLES/STUDS DIAMETER	BOLT HOLES/STUDS NUMBER	BOLT CIRCLE	"B" DIA	EXTENSIONS "E" 2"	EXTENSIONS "E" 4"	EXTENSIONS "E" 6"
2" – 150#	19,1 .75	150,0 5.91	19,0 .75	4	120,7 4.75	92,1 3.63	50,8 2.00	101,6 4.00	152,4 6.00
2" – 300#	22,3 .88	165,0 6.50	19,0 .75	8	127,0 5.00	92,1 3.63			
DIN DN50–PN40	20,0 .79	165,0 6.50	18,0 .71	4	125,0 4.92	102,0 4.02			
3" – 150#	23,9 .94	190,0 7.48	19,0 .75	4	152,4 6.00	127,0 5.00			
3" – 300#	28,6 1.13	210,0 8.27	22,2 .88	8	168,3 6.63	127,0 5.00			
DIN DN80–PN40	24,0 .95	200,0 7.87	18,0 .71	8	160,0 6.30	138,0 5.43			
4" – 150#	23,9 .94	230,0 9.06	19,0 .75	8	190,5 7.50	157,2 6.19			
4" – 300#	31,8 1.25	255,0 10.04	22,2 .88	8	200,0 7.87	157,2 6.19			
DIN DN100–PN40	24,0 .95	235,0 9.25	22,0 .87	8	190,0 7.48	162,0 6.38			

Figure 5 – Typical mounting dimensions for extended diaphragm type models STF725 and STF735.

Dimensional Drawings (con't)



DESCRIPTION	"T"	FLANGE DIA.	BOLT HOLES/STUDS DIAMETER	BOLT HOLES/STUDS NUMBER	BOLT CIRCLE	"A"	"B" DIA
2" – 150#	19,1 .75	150,0 5.91	19,0 .75	4	120,7 4.75	70,4 2.77	92,1 3.63
2" – 150#	23,9 .94	190,0 7.48	19,0 .75	4	152,4 6.00	75,2 2.96	127,0 5.00

Figure 6 – Typical mounting dimensions for pseudo flange type models STF72P and STF73P

Model Selection Guides are subject to change and are inserted into the specifications as guidance only.
Prior to specifying or ordering a model check for the latest revision Model Selection Guides which are published at:
www.honeywellprocess.com/en-US/pages/default.aspx

Model Selection Guide

Model STF700
Flange Mounted Liquid Level Transmitter

Model Selection Guide
34-ST-16-123 Issue 1

Instructions

- Select the desired Key Number. The arrow to the right marks the selection available.
- Make one selection from each Table (I, II and IX) using the column below the proper arrow.
- A(●) denotes unrestricted availability. A letter denotes restricted availability.
- Restrictions follow Table IX.

Key Number	I	II	III	IV	V	VI	VII	VIII	IX
STF7 _ _	- _ _ _ _ _ _	- _ _ _	- _	- _ _ _	- _ _ _	- _	- _ _ _ _	- _ _ ' _ _	+ 0 0 0 0

KEY NUMBER	URL	LRL	Max Span	Min Span	Units	Selection	Availability	
Measurement Range Std Accuracy	400 (1000)	-400 (-1000)	400 (1000)	4 (10)	" H_2O (mbar)	STF725	↓	
	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STF735	↓	
	400 (1000)	-400 (-1000)	400 (1000)	1 (2.5)	" H_2O (mbar)	STF72P		↓
	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STF73P		↓

TABLE I	Materials of Construction	Design	Ref. Head	Vent Drain Valve on Ref. Head [2]	Barrier Diaphrm. (wetted)	Diaphrm. Plate (wetted)	Extension (wetted)	Sel.		
Meter Body & Flange Design	a. Process Wetted Heads & Diaphragm Materials	Flush	Carbon [1] Steel	316 SS	316L SS	316L SS	N/A	A_ _ _ _ _	●	
					Hast C [3]	316L SS		W_ _ _ _ _	●	
					Hast C [3]	Hast C [3]		B_ _ _ _ _	●	
			316 SS [5]		316L SS	316L SS		E_ _ _ _ _	●	
					Hast C [3]	316L SS		X_ _ _ _ _	●	
					Hast C [3]	Hast C [3]		F_ _ _ _ _	●	
			Hast C [3,6]	Hast C [3]	Hast C [3]	Hast C [3]		J_ _ _ _ _	●	
		Extended	Carbon [1] Steel	316 SS	316L SS	316L SS	316L SS	M_ _ _ _ _	●	
					Hast C [3]			N_ _ _ _ _	●	
			316 SS [5]		316L SS			R_ _ _ _ _	●	
					Hast C [3]			S_ _ _ _ _	●	
		Pseudo Flange	Carbon [1] Steel	316 SS	316L SS	N/A	N/A	1_ _ _ _ _		●
					Hast C [3]			2_ _ _ _ _		●
			316 SS [5]		316L SS			4_ _ _ _ _		●
					Hast C [3]			5_ _ _ _ _		●
	b. Fill Fluid (Meter Body & Flange)	Silicone Oil 200						_1_ _ _ _	●	●
		Fluorinated Oil CTFE						_2_ _ _ _	●	●
	c. Process Connection	Reference Head: 1/4 NPT				Flange: High Pressure Side		_ _A_ _ _	●	●
						Low Pressure Side		_ _C_ _ _		●
		Reference Head: 1/2 NPT Adapter - material matches head material and head bolt material [11]				High Pressure Side		_ _H_ _ _	●	●
						Low Pressure Side		_ _K_ _ _		●
	d. Bolts for Process Heads	Carbon Steel Bolts						_ _ _C_ _	●	●
		316 SS Bolts						_ _ _S_ _	●	●
		A286 SS (NACE) Bolts						_ _ _N_ _	●	●
	e. Vent/Drain Type/Location	Ref. Head Type	Vent Type	Location	Vent Material			Sel.		
		Single Ended	None	None	None			_ _ _ _1_	●	●
		Single Ended	Std	Side	Matches Head Material [11]			_ _ _ _2_	●	●
		Single Ended	Ctr	Side	Stainless Steel Only			_ _ _ _3_	t	t
		Dual Ended	Std	End	Matches Head Material [11]			_ _ _ _4_	●	●
		Dual Ended	Cntr	End	Stainless Steel Only			_ _ _ _5_	t	t
		Dual Ended	Vent/Plug	Side/End	Matches Head Material [11]			_ _ _ _6_	●	●
	f. Gasket Material	Teflon® or PTFE (Glass Filled)						_ _ _ _ _A	●	●
		Viton® or Fluorocarbon Elastomer						_ _ _ _ _B	●	●

[1] Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use the 316 stainless steel Wetted Reference Head.
[2] Vent/Drains are Teflon or PTFE coated for lubricity.
[3] Hastelloy® C-276 or UNS N10276
[5] Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.
[6] Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy® C-276
[11] Except Carbon Steel Heads shall use 316SS Vent/Drain, Plugs & Adapters when required

TABLE II			Flange Material	Threaded Nut Ring Material	Selection	Availability STF7xx 25 35	2P 3P
Flange Assembly	a. Flange (ANSI Flanges have 125-500 AARH Surface Finish)	3" ANSI Class 150	Carbon Steel (non-wetted)	Carbon Steel (non-wetted)	1 _ _	•	
		3" ANSI Class 300			2 _ _	•	
		DN80-PN40 DIN			3 _ _	•	
		4" ANSI Class 150			4 _ _	•	
		4" ANSI Class 300			5 _ _	•	
		DN100-PN40 DIN			6 _ _	•	
		2" ANSI Class 150			7 _ _	•	
		2" ANSI Class 300			8 _ _	•	
		DN50-PN40 DIN			9 _ _	•	
		3" ANSI Class 150	304 SS (non-wetted)	304 SS (non-wetted)	A _ _	•	
		3" ANSI Class 300			B _ _	•	
		DN80-PN40 DIN			C _ _	•	
		4" ANSI Class 150			D _ _	•	
		4" ANSI Class 300			E _ _	•	
		DN100-PN40 DIN			F _ _	•	
		2" ANSI Class 150			Q _ _	•	
		2" ANSI Class 300			U _ _	•	
		DN50-PN40 DIN			V _ _	•	
		3" ANSI Class 150	316 SS (non-wetted)	304 SS (non-wetted)	H _ _	•	
		3" ANSI Class 300			J _ _	•	
		DN80-PN40 DIN			K _ _	•	
		4" ANSI Class 150			L _ _	•	
		4" ANSI Class 300			M _ _	•	
		DN100-PN40 DIN			N _ _	•	
		2" ANSI Class 150			W _ _	•	
		2" ANSI Class 300			X _ _	•	
		DN50-PN40 DIN			Z _ _	•	
		Pseudo Flange on Standard DP			**Sel.**		
		2" ANSI Class 150 without Vent/Drain	316L SS (wetted)	Not Applicable	S _ _		•
		2" ANSI Class 150 with Vent/Drain			T _ _		•
		3" ANSI Class 150 without Vent/Drain			P _ _		•
		3" ANSI Class 150 with Vent/Drain			R _ _		•
	b. Gasket Ring (wetted)	No Selection			_ 0 _		•
		Flush Design		316L SS Hastelloy® C [3]	_ 1 _	s	
					_ 2 _	s	
		Extended Design		316L SS	_ 5 _	v	
	c. Extension (wetted)	No Selection			_ _ 0		•
		Flush			_ _ F	w	
		Diameter		**Length**	**Sel.**		
		1.87 Inches (for 2", 3" or 4 " spud)[13]		2 inches	_ _ C	v	
				4 inches	_ _ D	v	
				6 inches	_ _ E	v	

[3] Hastelloy® C-276 or UNS N10276

[13] For part numbers and pricing information on Tank Spuds refer to page ST-91 (Supplementary Accessories & Kits).

TABLE III	Agency Approvals (see data sheet for Approval Code Details)	Selection		
Approvals	No Approvals Required	0	*	*
	FM Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	A	*	*
	CSA Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	B	*	*
	ATEX Explosion proof, Intrinsically Safe & Non-incendive	C	*	*
	IECEx Explosion proof, Intrinsically Safe & Non-incendive	D	*	*
	NEPSI Explosion proof, Intrinsically Safe & Non-incendive	G	*	*

TABLE IV	TRANSMITTER ELECTRONICS SELECTIONS			Selection	Availability STF7xx 25 35	2P 3P
	Material	Connection	Lightning Protection			
a. Electronic Housing Material & Connection Type	Polyester Powder Coated Aluminum	1/2 NPT	None	A _ _	*	*
	Polyester Powder Coated Aluminum	M20	None	B _ _	*	*
	Polyester Powder Coated Aluminum	1/2 NPT	Yes	C _ _	*	*
	Polyester Powder Coated Aluminum	M20	Yes	D _ _	*	*
	316 Stainless Steel (Grade CF8M)	1/2 NPT	None	E _ _	*	*
	316 Stainless Steel (Grade CF8M)	M20	None	F _ _	*	*
	316 Stainless Steel (Grade CF8M)	1/2 NPT	Yes	G _ _	*	*
	316 Stainless Steel (Grade CF8M)	M20	Yes	H _ _	*	*
b. Output/ Protocol	Analog Output		Digital Protocol			
	4-20mA dc		HART Protocol	_ H _	*	*
c. Customer Interface Selections	Indicator	Ext Zero, Span & Config Buttons	Languages			
	None	None	None	_ _ 0	*	*
	None	Yes (Zero/Span Only)	None	_ _ A	*	*
	Standard (w/Internal Zero,Span & Config Buttons)	None	English	_ _ S	*	*
	Standard (w/Internal Zero,Span & Config Buttons)	Yes	English	_ _ T	*	*

TABLE V	CONFIGURATION SELECTIONS			Selection		
a. Application Software	Diagnostics					
	Standard Diagnostics			1 _ _	*	*
b. Output Limit, Failsafe & Write Protect Settings	Write Protect	Fail Mode	High & Low Output Limits[3]			
	Disabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 1 _	*	*
	Disabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 2 _	*	*
	Enabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 3 _	*	*
	Enabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 4 _	*	*
c. General Configuration	Factory Standard			_ _ S	*	*
	Custom Configuration (Unit Data Required from customer)			_ _ C	*	*

[3] NAMUR Output Limits 3.8 - 20.5mAdc can be configured by the customer or select custom configuration Table Vc

TABLE VI	CALIBRATION & ACCURACY SELECTIONS			Selection		
Accuracy and Calibration	Accuracy	Calibrated Range	Calibration Qty			
	Standard	Factory Std	Single Calibration	A	*	*
	Standard	Custom (Unit Data Required)	Single Calibration	B	*	*

TABLE VII	ACCESSORY SELECTIONS	Selection			
a. Mounting Bracket	None (not required with flange mount unit)	0 _ _ _	*	*	
b. Customer Tag	No customer tag	_ 0 _ _	*	*	
	One Wired Stainless Steel Tag (Up to 4 lines 26 char/line)	_ 1 _ _	*	*	
c. Unassembled Conduit Plugs & Adapters	No Conduit Plugs or Adapters Required	_ _ A0	*	*	
	1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter	_ _ A2	n	n	
	1/2 NPT 316 SS Certified Conduit Plug	_ _ A6	n	n	
	M20 316 SS Certified Conduit Plug	_ _ A7	m	m	

TABLE VIII	OTHER Certifications & Options: (String in sequence comma delimited (XX, XX, XX,....)	Selection			
Certifications & Warranty	None - No additional options	00	*	*	
	NACE MR0175; MR0103; ISO15156 Process wetted parts only	FG	*	*	b
	NACE MR0175; MR0103; ISO15156 Process wetted and non-wetted parts	F7	c	c	
	EN10204 Type 3.1 Material Traceability	FX	*	*	
	Certificate of Conformance	F3	*	*	b
	Calibration Test Report & Certificate of Conformance	F1	*	*	
	Certificate of Origin	F5	*	*	
	FMEDA (SIL 2/3) Certification	FE	j	j	
	Over-Pressure Leak Test Certificate (1.5X MAWP)	TP	*	*	
	Cert Clean for O_2 or CL_2 service per ASTM G93	OX	e	e	
	PMI Certification[1]	PM	*	*	
	Extended Warranty Additional 1 Year	01	*	*	b
	Extended Warranty Additional 2 Year	02	*	*	
	Extended Warranty Additional 3 Year	03	*	*	
	Extended Warranty Additional 4 Year	04	*	*	

TABLE IX	Manufacturing Specials			
Factory	Factory Identification	0000	*	*

MODEL RESTRICTIONS

Restriction Letter	Available Only with		Not Available with	
	Table	Selection(s)	Table	Selection(s)
b	Select only one option from this group			
c	Id	_ _ _ _ N _ _		
e	Ib	_ 2 _ _ _ _		
j			Vb	_ 1,2 _
m	IVa	B,D,F,H _ _		
n	IVa	A,C,E,G _ _		
s	Ia	A,W,B,E,X,F,J _ _ _ _ _		
t			Ia	J _ _ _ _ _
v	Ia	M,N,R,S _ _ _ _ _		
w			Ia	M,N,R,S _ _ _ _ _
			IIb	_ 5 _

[1]The PM option is available on all Smartline Pressure Transmitter process wetted parts such as process heads, flanges, bushings and vent plugs except plated carbon steel process heads and flanges. PM option information is also available on diaphragms except STG and STA in-line construction pressure transmitters.

FIELD INSTALLABLE REPLACEMENT PARTS

Description	Kit Number
Terminal Strip w/Lightning Protection Kit for HART	50129832-501
Terminal Strip w/o Lightning Protection for HART Modules	50129832-502
HART Electronics Module	50129828-501
HART Electronics Module w/connection for external configuration buttons	50129828-502
Standard Display Module	50126003-501

Sales and Service

For application assistance, current specifications, pricing, or name of the nearest Authorized Distributor, contact one of the offices below.

ASIA PACIFIC

Honeywell Process Solutions,
(TAC) hfs-tac-support@honeywell.com

Australia
Honeywell Limited
Phone: +(61) 7-3846 1255
FAX: +(61) 7-3840 6481
Toll Free 1300-36-39-36
Toll Free Fax:
1300-36-04-70

China – PRC - Shanghai
Honeywell China Inc.
Phone: (86-21) 5257-4568
Fax: (86-21) 6237-2826

Singapore
Honeywell Pte Ltd.
Phone: +(65) 6580 3278
Fax: +(65) 6445-3033

South Korea
Honeywell Korea Co Ltd
Phone: +(822) 799 6114
Fax: +(822) 792 9015

EMEA

Honeywell Process Solutions,
Phone: + 80012026455 or
+44 (0)1344 656000

Email: (Sales)
FP-Sales-Apps@Honeywell.com
or
(TAC)
hfs-tac-support@honeywell.com

AMERICA'S

Honeywell Process Solutions,
Phone: (TAC) 1-800-423-9883 or
215/641-3610
(Sales) 1-800-343-0228

Email: (Sales)
FP-Sales-Apps@Honeywell.com
or
(TAC)
hfs-tac-support@honeywell.com

HANLEY CONTROLS
CLONMEL
www.hccl.ie

Specifications are subject to change without notice.

For more information
To learn more about SmartLine Pressure Transmitters
visit www.honeywellprocess.com
Or contact your Honeywell Account Manager

Process Solutions
Honeywell
1250 W Sam Houston Pkwy S
Houston, TX 77042

Honeywell Control Systems Ltd
Honeywell House, Skimped Hill Lane
Bracknell, England, RG12 1EB

Shanghai City Centre, 100 Jungi Road
Shanghai, China 20061

www.honeywellprocess.com

Honeywell

34-ST-03-123
November 2016