

Data sheet: PTFE Tubing

Key properties of PTFE

- PTFE has the lowest coefficient of friction of all polymers.
- Useful in high temperature applications.
- Very good chemical resistance to all common solvents, acids and bases.
- PTFE is virtually unaffected by oxygen, ozone and UV light.
- Excellent dielectric insulation properties.
- The working temperature of PTFE is extremely broad, ranging from 260°C (500°F) to -270°C (-454°F).

	Property	Specification	Unit	
General	Continuous service temperature	Maximum	° C	260
			° F	500
	Chemical resistance		-	Excellent
	Specific gravity	D 792	-	2.15
Electrical	Dielectric constant	D 150 at 10 ³ Hz	-	2.1
		D 150 at 10 ⁶ Hz	-	2.1
	Dielectric dissipation factor	D 150 at 10 ³ Hz	-	0.0002
		D 150 at 10 ⁶ Hz	-	0.0002
	Dielectric strength (short term) 10 mils film	D 149	Volt/mil	>1 400
	Volume resistivity	D 257	Ohm·cm	>10 ¹⁸
Enviromental	Water absorption	D 570	%	< 0.01
	Weather resistance	-	-	Excellent
	Oxygene index	D 2863	%	>95
	Flammability	UL 94	-	V-0
Mechanical	Tensile strength	D 1708, D 638	psi	3 500
	Elongation	D 1708, D 638	%	300
	Compressive strength	D 695	psi	3 500
	Impact strength	D 256 at +23°C	Ft-Lb/in	3.5
	Flexural Modulus	D 790 at +23°C	psi	90 000
	Tensile Modulus	D 638	psi	80 000
	Hardness	D 2240	-	D-60
Thermal	Melting point		° C	327
			° F	620
	Thermal conductivity	C-177	BTU/hr/ft ² /°F. in	1.7
	Deflection temperature 66 psi 264 psi	D 648	° C	122
				55
	Deflection temperature 66 psi 264 psi	D 648	° F	252
				131

Standard sizes (mm): PTFE tubing

ScanTube is specialist in custom made sizes, we can produce basically any size. ScanTube produces tubing from miniature sizes, with an inside diameter from below 0.10 mm, to industrial sizes. Wall sizes are available from below 0.10 mm up to 5.00 mm. Standard sizes are listed below.

ID (mm)	ID tol. +/- (mm)	OD (mm)	Wall (mm)	Wall tol. +/- (mm)
1.00	0.05	2.00	0.50	0.10
1.00	0.05	3.00	1.00	0.20
1.50	0.10	2.50	0.50	0.10
1.50	0.10	3.00	0.75	0.12
1.50	0.10	3.50	1.00	0.20
2.00	0.10	3.00	0.50	0.10
2.00	0.10	4.00	1.00	0.20
2.50	0.15	3.50	0.50	0.10
2.50	0.15	4.00	0.75	0.12
2.50	0.15	4.50	1.00	0.20
3.00	0.15	4.00	0.50	0.10
3.00	0.15	4.50	0.75	0.12
3.00	0.15	5.00	1.00	0.20
3.50	0.15	4.50	0.50	0.10
3.50	0.15	5.00	0.75	0.12
3.50	0.15	5.50	1.00	0.20
4.00	0.15	5.00	0.50	0.10
4.00	0.15	5.50	0.75	0.12
4.00	0.15	6.00	1.00	0.20
4.00	0.15	7.00	1.50	0.25
4.50	0.20	6.50	1.00	0.20
5.00	0.20	6.00	0.50	0.10
5.00	0.20	6.50	0.75	0.12
5.00	0.20	7.00	1.00	0.20
5.00	0.20	8.00	1.50	0.25
5.00	0.20	9.00	2.00	0.30
5.50	0.20	7.50	1.00	0.20
6.00	0.20	7.00	0.50	0.10
6.00	0.20	8.00	1.00	0.20
6.00	0.20	9.00	1.50	0.25
6.00	0.20	10.00	2.00	0.30
6.50	0.20	8.00	0.75	0.12
7.00	0.20	8.00	0.50	0.10
7.00	0.20	9.00	1.00	0.20
7.00	0.20	10.00	1.50	0.25

ID (mm)	ID tol. +/- (mm)	OD (mm)	Wall (mm)	Wall tol. +/- (mm)
7.50	0.20	9.50	1.00	0.20
8.00	0.20	9.00	0.50	0.10
8.00	0.20	9.50	0.75	0.15
8.00	0.20	10.00	1.00	0.20
8.00	0.20	12.00	2.00	0.30
8.50	0.30	10.50	1.00	0.20
9.00	0.30	10.00	0.50	0.10
9.00	0.30	10.50	0.75	0.12
9.00	0.30	11.00	1.00	0.20
9.00	0.30	12.00	1.50	0.25
10.00	0.30	11.00	0.50	0.10
10.00	0.30	12.00	1.00	0.20
10.00	0.30	13.00	1.50	0.25
10.00	0.30	14.00	2.00	0.30
10.00	0.30	15.00	2.50	0.30
11.00	0.30	13.00	1.00	0.20
12.00	0.30	14.00	1.00	0.20
12.00	0.30	15.00	1.50	0.25
12.00	0.30	16.00	2.00	0.30
13.00	0.50	15.00	1.00	0.20
13.00	0.50	16.00	1.50	0.25
13.00	0.50	17.00	2.00	0.30
14.00	0.50	16.00	1.00	0.20
14.00	0.50	17.00	1.50	0.25
14.00	0.50	18.00	2.00	0.30
15.00	0.50	17.00	1.00	0.20
15.00	0.50	18.00	1.50	0.25
16.00	0.50	18.00	1.00	0.20
16.00	0.50	19.00	1.50	0.25
16.00	0.50	20.00	2.00	0.30
16.50	0.50	19.50	1.50	0.25
17.00	0.50	20.00	1.50	0.25
18.00	0.50	20.00	1.00	0.20
18.00	0.50	21.00	1.50	0.25
18.00	0.50	22.00	2.00	0.30
19.00	0.50	21.00	1.00	0.20
19.00	0.50	22.00	1.50	0.25

Standard sizes (inch): PTFE tubing

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ID (inch)	ID tol. +/- (inch)	OD (inch)	Wall (inch)	Wall tol. +/- (inch)
1/32	0.002	1/16	1/64	0.003
1/16	0.004	1/8	1/32	0.005
1/16	0.004	3/16	1/16	0.012
3/32	0.006	1/8	1/64	0.003
1/8	0.006	5/32	1/64	0.003
1/8	0.006	3/16	1/32	0.005
1/8	0.006	1/4	1/16	0.012
5/32	0.006	1/4	3/64	0.008
3/16	0.008	1/4	1/32	0.006
3/16	0.008	5/16	1/16	0.012
1/4	0.008	5/16	1/32	0.005
1/4	0.008	3/8	1/16	0.012
1/4	0.008	1/2	1/8	0.020
5/16	0.008	3/8	1/16	0.012
3/8	0.012	7/16	1/32	0.005
3/8	0.012	1/2	1/16	0.012
7/16	0.012	1/2	1/32	0.005
1/2	0.020	9/16	1/32	0.005
1/2	0.020	5/8	1/16	0.012
9/16	0.020	5/8	1/32	0.005
5/8	0.020	11/16	1/32	0.005
5/8	0.020	3/4	1/16	0.012
11/16	0.020	3/4	1/32	0.005
3/4	0.020	7/8	1/16	0.012

Standard tolerances: PTFE tubing

ID mm	Tolerance mm	Wall mm	Tolerance mm
0.10-1.00	+/-0.05	0.10-0.19	+/-0.03
1.01-2.00	+/-0.10	0.20-0.29	+/-0.05
2.01-4.00	+/-0.15	0.30-0.49	+/-0.07
4.01-8.00	+/-0.20	0.50-0.69	+/-0.10
8.01-12.50	+/-0.30	0.70-0.79	+/-0.12
12.51-25.00	+/-0.50	0.80-0.99	+/-0.15
		1.00-1.24	+/-0.20
		1.25-1.50	+/-0.25
		1.51-3.00	+/-0.30
		>3.00	+/-0.50

Bending Radius: PTFE tubing

Bending radius for PTFE at 25° C

