



# Double Block and Bleed with Ultra-Low Emission options

Catalog 4190-FP

aerospace  
climate control  
electromechanical  
filtration  
fluid & gas handling  
hydraulics  
pneumatics  
process control  
sealing & shielding



ENGINEERING YOUR SUCCESS.

# Flanged Products

## Pro-Bloc® (PB) Manifolds

### Purpose

This manifold range is designed to replace conventional multiple-valve installations currently in use for interface with pressure measuring systems. By combining customer specified valves into a single manifold, the number of leak paths is considerably reduced and the mass of the system is lowered reducing the stresses from loading and vibration. The result of which substantially improves installation and operational safety factors. Reduction in leakage path connections together with a one-piece solution also provides positive installation cost savings.



### Key advantages of Parker Pro-Bloc®

- Strong construction produced from one piece grain flow controlled forged body
- Various flow and valve configurations available allowing true flexibility to meet all customer requirements
- Single flange, double flange or triple flange configurations available
- Standard materials of Carbon Steel A105, Low Temperature Carbon Steel A350 LF2, Stainless Steel A182-F316 and Duplex Stainless Steel A182-F51
- Optional materials include Super Duplex, Monel, Hastelloy, 6Mo, Incoloy 625
- Incorporation of standard Hi-Pro ball valve and H series needle valve technology
- 10mm/15mm/20mm/25mm full bore valve design
- Ergonomically designed operating handles with low torque function
- User friendly part number and specification construction system
- Optional integral A-LOK /CPI outlet connection
- Parker Tru-loc (patent pending) safety system

### Tru-Loc™

#### Mechanical Sealed End Connection

Designed specifically for Pro-Bloc end connection security. Extensive tests have proved that end connections locked with the Tru-Loc™ (PP) end connector locking mechanism give 100% security and prevent end connector movement when disconnecting instruments or connectors. This ensures that the Ball Seat is securely positioned at all times.

### Instrument outlet connections

One of the unique features Parker can offer users which can further enhance safety factors is the incorporation of single or twin ferrule compression fittings as an integral part of the outlet connection. Installation of the instrument which require remote positioning will be interconnected using conventional tube and compression fittings, whilst NPT taper threads are accepted as a standard their use involves some form of thread sealant which adds to the complication of instrument performance through contamination within the system. Avoiding these taper thread connections wherever possible reduces this contaminant risk and Parker, being a leading manufacturer of compression type of fittings (which requires no sealant mediums), can incorporate them in the outlet connection, totally eliminating the contamination risk.



PB\*100



PB\*120



PB\*160



PB\*220

# Flanged Products

## Pro-Bloc® features

- 1/2 to 3 N.B. Flanges (15 to 50 DN)
- ANSI B16.5 150 to 2500 flange class and API 10,000
- 10mm/15mm/20mm/25mm full bore valve design
- 1/2 -14 to 1 -11.5 NPT (female) standard outlet (depending on bore size)
- 1/2 NPT (female) standard vent
- Variety of optional end connection sizes and thread forms including tube connections up to 1 /25mm diameter (depending on bore size)
- Standard materials of construction: Stainless steel ASTM A182 F316/F316L, Carbon steel ASTM A350 LF2/A105, Duplex ASTM A182 F51
- Optional materials on request
- Instrument connections A-LOK /CPI available
- Raised face and ring type joint flange face styles
- One-piece forged construction flange as standard
- Optional fire safe designed (and tested) to meet BS 6755 Part 2/API 607
- 316 stainless steel handles and trim as standard to reduce the risk of corrosion
- Designed to meet the pressure and temperature requirements of ASME/ANSI B16.34/B16.5
- Pressure boundary designs calculated to ASME VIII Div 1 and verified by testing
- 4:1 Factor of Safety
- Heat code traceable material to EN10204.3.1
- Bubble tight shut off
- Colour coded functional valves
- Optional locking and anti tamper devices for all valve types available
- Positive lever stop
- NACE MR 0175/ISO 15156 compliance available on request
- Large user friendly handles
- Permanent affixed reference label
- O.S.&Y. and H series needle valves can be combined with ball valves


Standard specification flange x screw:  
Outlet - FNPT; Vent - 1/2 FNPT plugged;  
Ball seats. P.T.F.E.; Needle seats, metal/metal  
17-4 PH St. St.; P.T.F.E. packing all valves.



Flanged Products


Pro-Bloc® (PB) manifold selection and part number construction - made easy  
Select the style of Pro-Bloc® from the choice of arrangements below noting the complete PB reference.

Style




Single piece forging  
flange x screw

PB\*1\*\*




Single piece forging  
flange x flange

PB\*2\*\*



Modular construction  
flange x screw


PB\*5\*\*



Modular construction  
flange x flange

PB\*6\*\*


Arrangement



Block bleed block

1st Isolate: Ball  
2nd Isolate: Ball  
Vent: Needle


PB\*\*00



Block bleed block

1st Isolate: Ball  
2nd Isolate: Needle  
Vent: Needle


PBY\*10



Block bleed block

1st Isolate: Ball  
2nd Isolate: Ball  
Vent: Ball


PB\*\*20



Block & bleed

1st Isolate: Ball  
Vent: Needle


PB\*\*30



Block & bleed

1st Isolate: Ball  
Vent: Ball


PB\*\*40



Double block

1st Isolate: Ball  
2nd Isolate: Needle

PBY\*50



Double block

1st Isolate: Ball  
2nd Isolate: Ball

PB\*\*60

● Only available with 10mm bore ball valve.  
Single isolate. —○— specify PB\*165, PB\*265.

Flanged Products

**Example** PB Y 1 00 B 32T2500 F

1. Ball valve bore size  
Y = 10mm  
X = 15mm  
W = 20mm  
V = 25mm

For style see page 18  
section 'Style'

For arrangement see page 18  
section 'Arrangement'

2. Material  
A Carbon Steel ASTM A105  
B Stainless Steel ASTM A182-F316  
D Monel M400  
E Duplex ASTM A182-F51  
F Super Duplex ASTM A182-F53/F55  
G Hastelloy C-276  
H Low Temp. C. St. ASTM A350 LF2  
K 6Mo  
L 825  
M Inconel 625

Flange Size	Flange Face Style	Flange Class
1/2	F = Raised Face Spiral	150 = 150
3/4	T = Ring Type Joint	300 = 300
1		600 = 600
1 1/2		900 = 900
2		1500 = 1500
3 (25mm bore only)		2500 = 2500
API } specify separately DIN } See page 20		

4. Outlet style (each bore size has its own standard size female NPT outlet - the standard does not require this field to be completed)

5. Plugged vent (1/2" NPTF as standard NO part designator needed)

Standard outlets (female NPT)  
10mm bore = 1/2  
15mm bore = 1/2  
20mm bore = 3/4  
25mm bore = 1  
For optional outlets see page 20

6. Packing, seat and construction options  
\* PTFE Packing  
\* PTFE Ball seats  
\* Needle tip 17-4PH St. St.  
PK PEEK Ball and needle seating  
PB PEEK Ball seats  
PN PEEK Needle tip (non firesafe only)  
BC Bolted construction connection  
\* fitted as standard no part NO designator required.

7. Valve handle operating options  
A\* Anti tamper (Needle Valve only)  
L\* Padlock handle locking  
R\* Regulating tip ( H series Needle Valve only)  
S\* Spanner actuated (Ball Valve only)  
Y\* O.S.&Y. Needle Valve  
\* Insert valve number 1 = primary, 2 = secondary, 3 = vent, 4 = all.  
Padlocks not supplied  
Note: Firesafe needle valve with locking device NOT available

8. Condition  
F Firesafe design  
N NACE  
Combine designators as required  
Please Note: Certification requirements and customer specifications MUST be provided at enquiry and order stage.

Flanged Products

Other flange detail options  
(reference Box 3 flange details  
pages 11, 15, 19, 29 & 31)

3. Flange details API 6A / ISO 10423* (Dimensionally compliant only)	
Flange Size	Flange Rating
29 = 1 13/16	2K = 2000 psig
33 = 2 1/16	3K = 3000 psig
41 = 2 9/16	5K = 5000 psig
	10K = 10000 psig (not available for
	Ultra-Low emission products).
* Only available with 10mm bore (PBY) and Mono-flange products.	

3. Flange details DIN	
Flange Size	Flange Class
DN10	PN6
DN15	PN10
DN20	PN16
DN25	PN40
DN32	PN100
DN40	
DN50	

Other outlet options  
(reference Box 4 outlet style pages  
11, 15, 19, 29 & 31)

4. Optional outlets	Connection Style
Size	
4 = 1/4	F = Female NPT
6 = 3/8	M = Male NPT
8 = 1/2	A = A-LOK
10 = 5/8	Z = CPI
12 = 3/4	G = Swivel gauge adaptor
14 = 7/8	1/2 Female NPT (fitted)
16 = 1	
M6 = 6mm	
M10 = 10mm	
M12 = 12mm	
M14 = 14mm	
M15 = 15mm	
M16 = 16mm	
M18 = 18mm	
M20 = 20mm	
M22 = 22mm	
M25 = 25mm	
Note: Contact factory for bore size/outlet connection combinations	

When selecting products for specific applications users should refer to our notice at the bottom of page 19.

**IMPORTANT NOTES**

All non wetted parts will be supplied in standard stainless steel for exotic materials. For carbon steel construction trim materials will be supplied in stainless steel.

For flange to flange construction when the required flanges are different sizes then specify both sizes in section 3 example: 1st flange 1 pipe (16), raised face (F), class 900 (900), 2nd flange 1/2 (8), raised face (F), class 900 (900) insert: 16F9008F900. Consult factory for available combinations.

Ring type joints (T) CANNOT be supplied for 1/2 & 3/4 class 150 flanges.

St. St. grades 302 and 304 are NOT used in the construction of any of these products.

For customer specific options not covered here engineering will allocate a part number at quotation stage.

Certification requirements and customer specifications MUST be provided at enquiry and order stage.

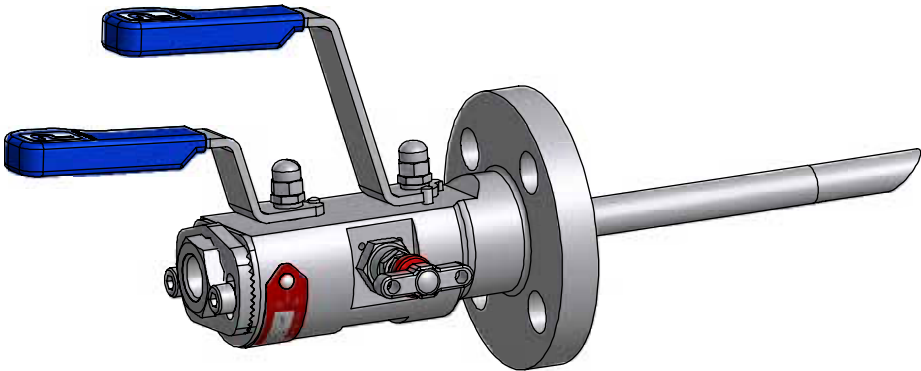
For API flange requirements full details must be specified separately.

Part number example FEPBY100B32T2500F Ultra-Low Emission Pro-Bloc - Flange by screw - Double Block and Bleed - Block (Ball) Bleed (Needle) Block (Ball) (FEPBY100) - 316 St. St. construction (B) - 2 Pipe flange, Ring type joint, class 2500 (32T2500) - 1/2 female NPT outlet - 1/2 Female NPT vent - Firesafe design and certified (F), all valves PTFE packed, ball seats PTFE, needle valve metal seated 17-4PH st.st. tips.

Flanged Products

Pro-Bloc® (PB) Manifolds

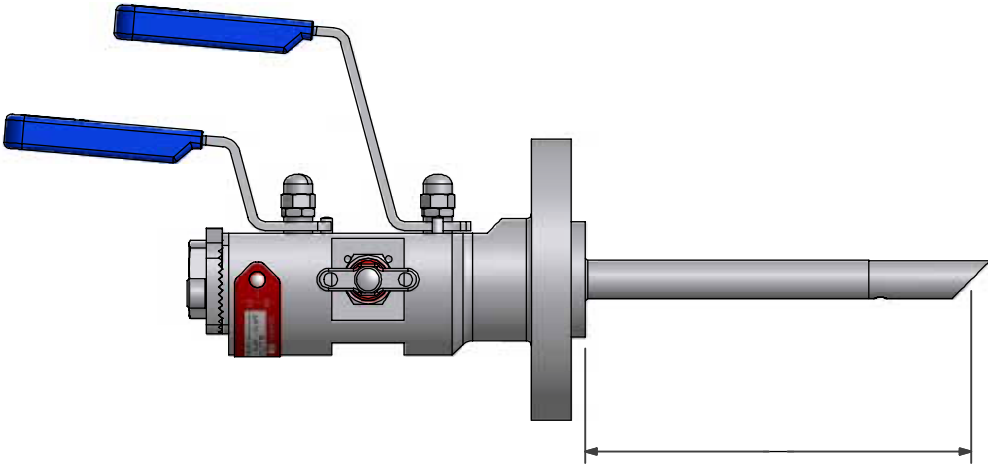
**Pro-Bloc® for sampling applications (10mm + 15mm bore only)**  
This manifold range is designed to replace conventional multiple-valve installations where sampling of the process stream is required. This design has been developed to remove a sample directly from the process stream at full system pressure. All of the options and configurations shown within the standard Pro-Bloc® range can be offered for sampling service by the addition of a customised sampling probe which extends from the pipe flange into the process stream. Also available to suit ISO15848 Class A Ultra-Low emission standard.



Pro-Bloc® for sampling applications - part numbering

In order to specify the addition of a sampling probe to your Pro-Bloc simply add an S to the beginning of the part number i.e. SPB or FESPB The probe length in mm must be added to the end of the part number, see below. Due to the internal bore size of standard ASME flanges probes can only be installed on a range of flanges - please see the attached table.

Bore	Flange range
10mm	Size 1" and above, ASME flanges up to class 2500.
15mm	Size 1 1/2" and above, ASME flanges up to class 2500.
20mm	Not available
25mm	Not available



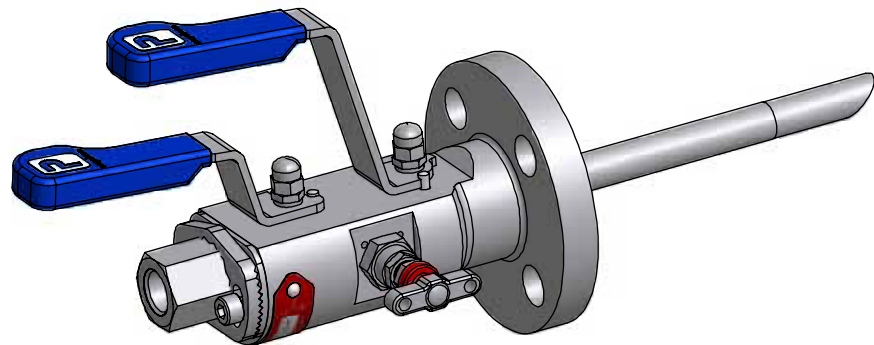
The probe length must be specified from the raised face to the end of the probe in mm, to the nearest mm. Probes are supplied to suit the insertion length required by the pipeline and thus must be specified by the customer.  
A wide variety of end preparations and support collars are available on request.  
Probe strength wake frequency calculations can be carried out against pipeline flow rates on request.  
In the event of the required valve configuration not be shown please do not hesitate to contact the factory as Parker Hannifin IPD offer bespoke customer solutions.



Pro-Bloc® (PB) Manifolds

Pro-Bloc® for injection applications (10mm + 15mm bore only)

This manifold range is designed to replace conventional multiple-valve installations where injection into the process stream is required. This design has been developed to inject directly into the process stream at full system pressure. All of the options and configurations shown within the standard Pro-Bloc® range can be offered for injection service by the addition of a customised injection probe which extends from the pipe flange into the process stream. Pro-Bloc® s for injection applications include an injection probe which enables the fluid to be injected directly into the process stream and a high integrity full bore non-return valve to eliminate the risk of back flow out of the process stream. Also available to meet ISO15848 Class A Ultra-Low emission standard.



Pro-Bloc® for injection applications - part numbering

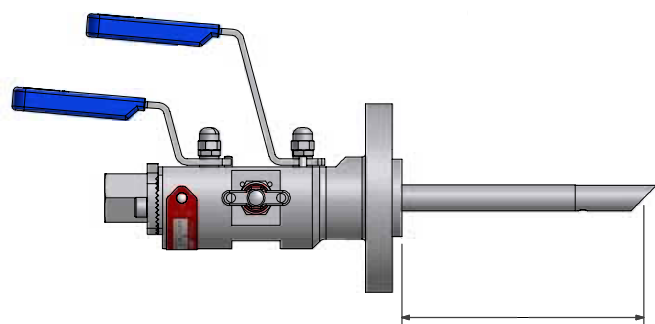
In order to specify the addition of an injection probe and non-return valve to your Pro-Bloc® simply add a J to the beginning of the part number i.e. JPB or FEJPB. The probe length in mm must be added to the end of the part number, see below. Due to the internal bore size of standard ASME flanges probes can only be installed on a range of flanges - please see the table in the sampling Pro-Bloc® section (previous page).

The probe length must be specified from the raised face to the end of the probe in mm, to the nearest mm.

Probes are supplied to suit the insertion length required by the pipeline and thus must be specified by the customer.

A wide variety of end preparations and support collars are available on request.

Probe strength wake frequency calculations can be carried out against pipeline flow rates on request.

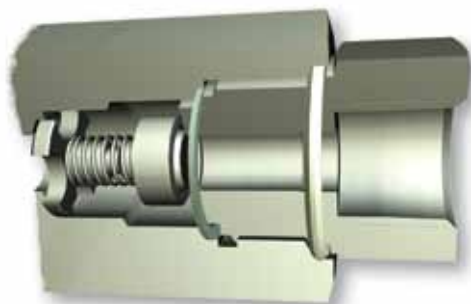


Hi-Check non-return valve

This high integrity full bore non-return valve eliminates the risk of back flow out of the process stream. The design utilises a spring loaded poppet to ensure leak proof performance. The Hi-Check Non Return Valve is designed for higher flow and low pressure drop across the valve - having a larger through bore than most other manufacturers equivalent product.

As standard a viton seal will be supplied with a crack pressure of 10 psig. A wide variety of seat materials and crack pressures are available on request.

In the event of the required valve configuration not being shown please do not hesitate to contact the factory as Parker Hannifin IPD offer bespoke customer solutions. See Catalogue 4190-CV for more details.



Meeting the ISO Standard

From October 2007 all UK processing plants and power stations will have to comply with the EU's IPPC directive 96/61/EC. In essence, the IPPC Directive is about minimising pollution from various industrial sources throughout the European Union. An important part of this legislation is reducing Ultra-Low emissions, which will have significant consequences for all processes. According to the IPPS all plants and factories which fail to comply with the standards set by the directive may be closed from this point.

To put the scale of the challenge into perspective, a typical European refinery loses between 600 and 10,000 tonnes of emissions per annum. Around 70% of these losses are estimated to be caused by plant equipment such as pipe flanges, pumps, valves and vessels. Leakage from valves is often the biggest culprit, reportedly accounting for around 50% of the Ultra-Low emissions within the chemical and petrochemical industries.

Irrespective of the environmental impact, there is a tremendous financial burden on industry because it represents a huge loss of product, and cause of plant inefficiency. However, the true costs to industry are not always appreciated, as many of the costs associated with Ultra-Low emissions are hidden. Such as labour and materials to repair leaks, wasted energy, environmental fines and clean up costs, lost sales due to a poor green image, claims for personal injury and more. In this way, reducing Ultra-Low emissions not only protects the environment, but can save companies time and money.

With the above in mind, the legislation introduces a concept of Best Available Technique (BAT), urging plants to find the best available solution for reducing Ultra-Low emissions throughout the process, from areas such as design, product selection, fitting and fitter training, to maintenance, site monitoring, and so on.

With regard to the design and site monitoring of Ultra-Low emissions ISO 15848 parts 1 and 2 have been developed respectively.

Part 1 covers the classification system and qualification procedure for type testing of valves. The standard specifies three tightness classes of leakage with respect to stem sealing diameter. These classes are class A, B and C. Class A having the smallest environmental leakage. Each class level is one hundred fold lower than the class above i.e. a class B product may have a leakage of 100 times that of a class A product. The standard also specifies the duty that the valve has been tested to.



Parker Hannifin is now able to offer our full range of flanged products with a class A approval to ISO 15848-1. These products are identified as the Ultra-Low Emissions range and are certified as ISO FE AH-C01-SSA1-t(RT,180 C)-ANSI2500-ISO 15848-1. This states that the product has been classified as meeting the ISO 15848-1 standard with the following criteria;

- Class A tested with Helium
- Endurance class C01 a mechanical valve which has been tested throughout 500 mechanical actuations with two thermal cycles
- Temperature class RT-180 C Fully thermal cycled and tested from -29°C to +180°C Pressure class ANSI 2500 6000 psi in 316 st.st.

Part 2 of the international standard covers production acceptance testing of valves. This production testing can only be carried out to product which has already been approved to part 1 of the standard. Production testing can be carried out to and sampling percentage specified by the purchaser with a minimum of one per lot. The production testing is a simpler helium sniffer test which is carried out at room temperature with no mechanical actuations.

Meeting the ISO Standard

Parker is now able to offer it s range of Pro-Bloc® Double Block and bleed valves and Monoflanges to meet the new ISO 15848 standard for Ultra-low Emissions. The new designs provide process instrument interfaces of outstanding integrity to help processing organisations dramatically enhance their LDAR (leak detection and repair) programmes.

ISO 15848 standard

ISO 15848 parts 1&2 (defining a classification system and qualification procedures, and production acceptance test of industrial valves, respectively) specify new Ultra-Low standards for emissions. This standard is becoming the requirement for oil and gas and petrochemical organisations worldwide. The standard was originally created for process valves and control valves but is now being applied to Instrumentation valves which include primary isolation valves, especially on environmentally sensitive projects.

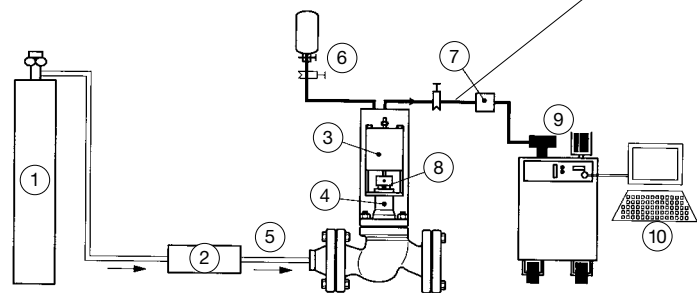
Meeting these low levels is a challenge, which Parker Instrumentation has solved with the new ball and needle valve designs used in these Double Block and Bleed valves and monoflanges. These designs meet the highest class ‘A’ level over the temperature range -29°C to +180°C celsius, alongside the standard instrumentation manifold pressure ranges.

Production testing and certification is available upon request. Please specify sample quantity required for production testing with your order.

O-ring material grade is a fluoroelastomer FKM tetrapolymer, specially formulated for explosive decompression (ED) resistance. The seals are qualified to the stringent Norsok M-170 standard that covers both ED resistance and sour gas (H<sub>2</sub>S) ageing tests.

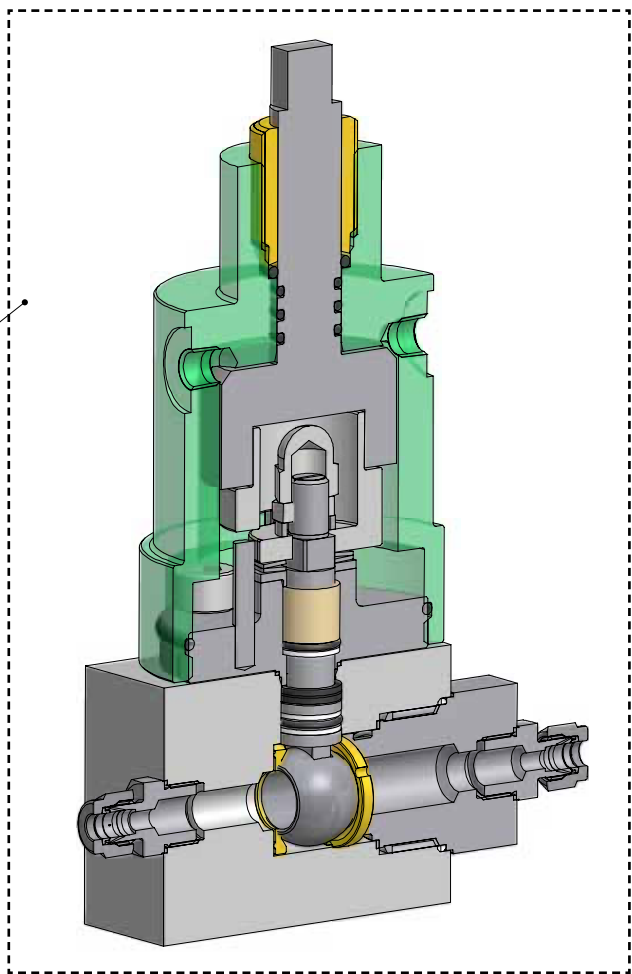
Features

- Class A leakage rates achieved
- Bolted ball valve bonnet assembly
- All threads sealed from the media
- All ball valves are bi-directional
- Firesafe design available



- Key
- |                        |                            |
|------------------------|----------------------------|
| 1 helium at 97% purity | 6 standard calibrated leak |
| 2 pressure control     | 7 vacuum safety            |
| 3 actuator             | 8 tested stem sealing      |
| 4 vacuum               | 9 helium mass spectrometer |
| 5 helium               | 10 data acquisition        |

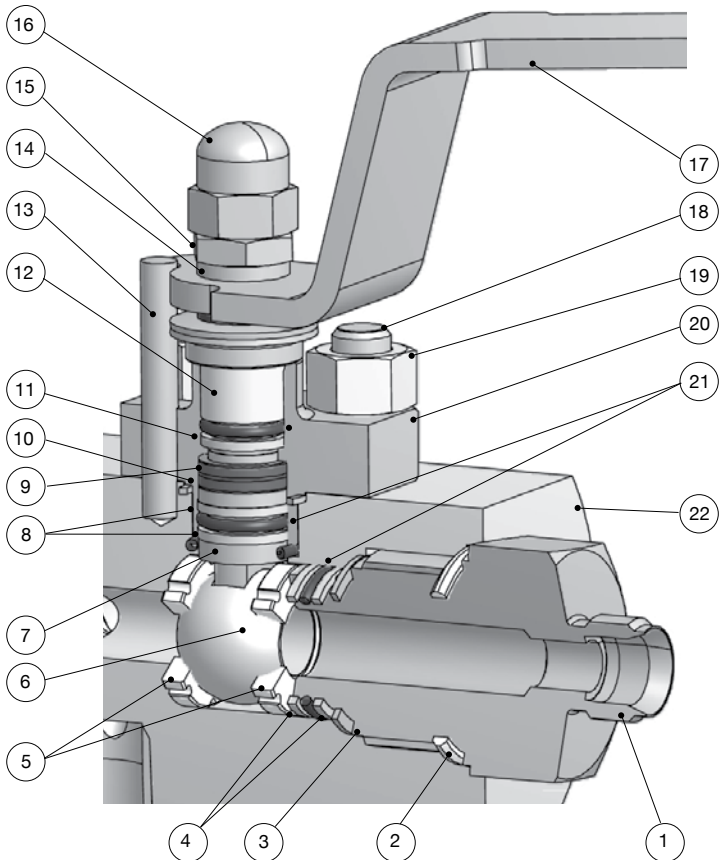
Prototype testing schematic as per ISO 15848-1



Ball valve ISO 15848-1  
Prototype testing assembly

Ultra-Low Emissions flange product ball valve specification

Handle options on page 4

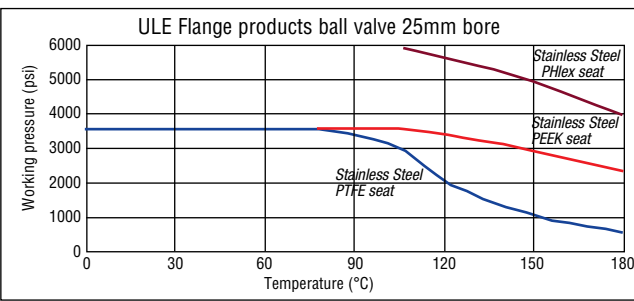
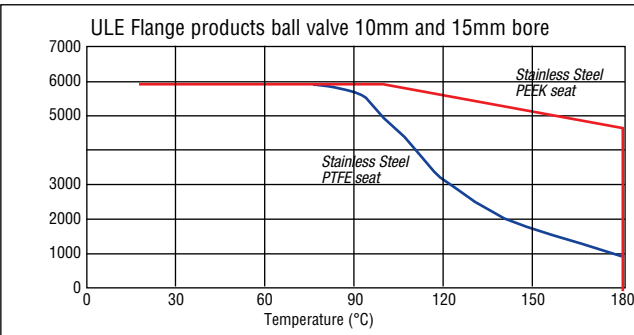
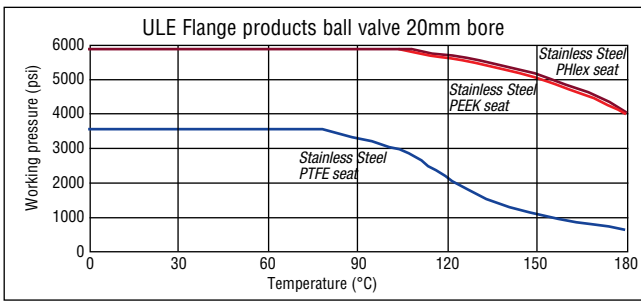


Part description

Item	Description
1	End Connector
2	E-seal™
3	Sealing washer
4	Antiextrution rings
5	Seats
6	Ball
7	Anti blowout stem
8	Antiextrution rings
9	Gland packing
10	Sealing washer
11	Antiextrution rings
12	Peek thrust bush
13	Stop pin
14	Thrust bush
15	Locknut
16	Locking dome nut
17	Handle
18	Bonnet strud
19	Lock nut
20	Bolted bonnet
21	Elastomeric o-ring
22	Body

Specifications

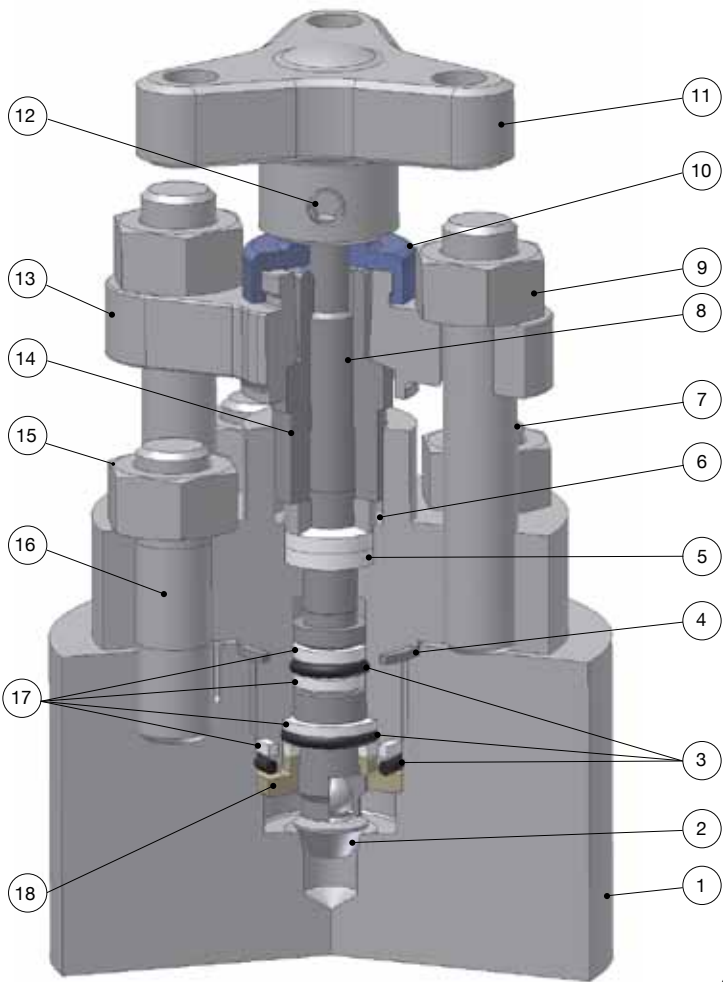
- Tightness class A  $\geq 1 \times 10^{-6}$  mg.s<sup>-1</sup>.m<sup>-1</sup>.
- Maximum cold working pressure rating 6,000 psig
- Temperature rating -29°C to 180°C (-20°F to 356°F)
- ISO15848-1 prototype tested using global helium vacuum method
- Performance class ISO FE AH-C01-SSA1-t(RT,180 C)-ANSI2500-ISO 15848-1
- Production testing and certification available on request
- Other specifications as per standard Hi-Pro, see page 4



⚠ When selecting products for specific applications users should refer to our notice at the bottom of page 13.



Ultra-Low Emission outside screw and yoke (OS&Y) needle valve



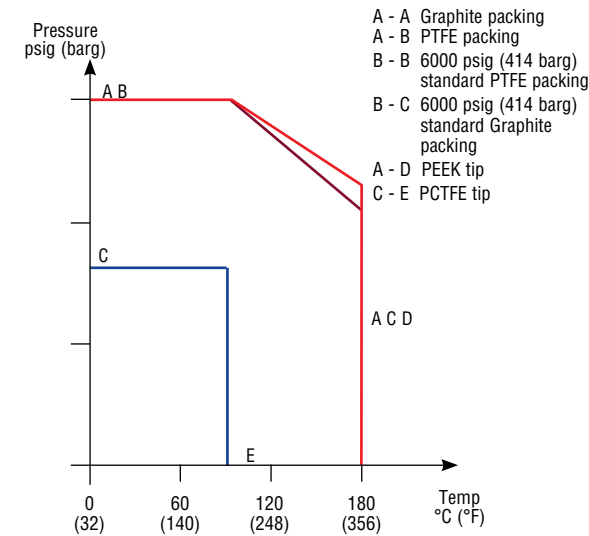
Part description

Item	Description
1	Body
2	Spindle Tip
3	Elastomeric o-ring (body seal)
4	Body joint seal
5	Gland packing (adjustable)
6	Thrust bush
7	Bonnet bridge studding
8	Anti blow-out spindle
9	Bridge nuts
10	Dust cap
11	Handle
12	Positive handle retention
13	Bridge
14	Gland adjuster
15	Stud nuts
16	Body bonnet studding
17	Anti extrusion rings
18	Bonnet end cap

Specifications

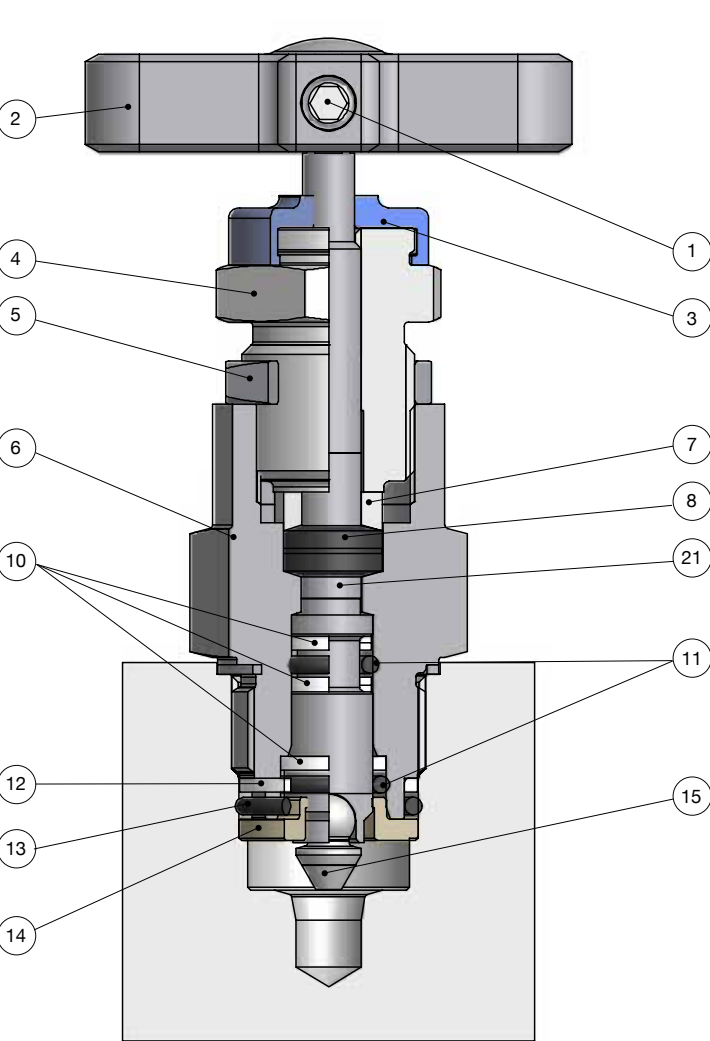
- Tightness class A  $\geq 1 \times 10^{-6}$  mg.s<sup>-1</sup>.m<sup>-1</sup>
- Maximum cold working pressure rating 6,000 psig (414barg)
- Temperature rating -29°C to 180°C (-20°F to 356°F)
- ISO15848-1 prototype tested using global helium vacuum method
- Performance class ISO FE AH-C01-SSA1-t(RT,180 C)-ANSI2500-ISO 15848-1
- Production testing and certification available on request
- Other specifications as per standard OS&Y, see page 5

Pressure vs temperature



⚠ When selecting products for specific applications users should refer to our notice at the bottom of page 13.

Ultra-Low Emissions “H” Series globe style needle valve



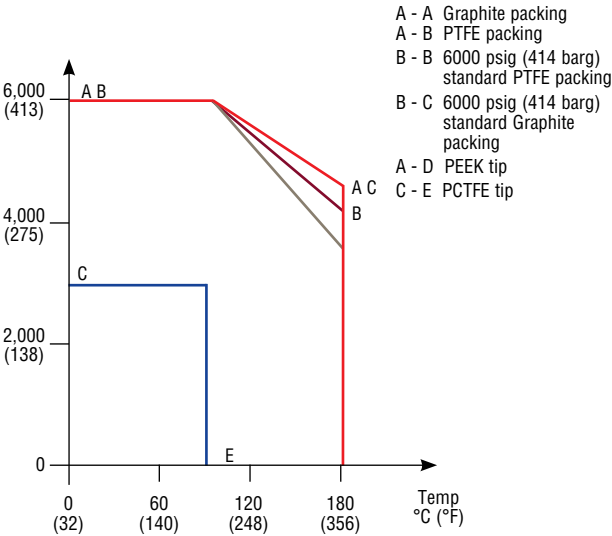
Part description

Item	Description
1	Positive handle retention
2	“T” bar
3	Dust cap
4	Gland packing adjuster
5	Gland adjuster lock nut
6	Valve bonnet
7	Thrust bush
8	Gland packing (adjustable)
9	Anti blow-out spindle
10	Anti extrusion ring
11	Elastomeric o-ring (stem seal)
12	Anti extrusion ring
13	Elastomeric o-ring (body seal)
14	Bonnet end cap
15	Spindle tip

Specifications

- Tightness class A =  $\geq 1 \times 10^{-6}$  mg.s<sup>-1</sup>.m<sup>-1</sup>
- Maximum cold working pressure rating 6,000 psig (414barg)
- Temperature rating -29°C to 180°C (-20°F to 356°F)
- ISO15848-1 prototype tested using global helium vacuum method
- Performance class ISO FE AH-C01-SSA1-t(RT,180 C)-ANSI2500-ISO 15848-1
- Production testing and certification available on request
- Other specifications as per standard needle valve, see page 6













Pressure vs temperature



⚠ When selecting products for specific applications users should refer to our notice at the bottom of page 13.

Flanged Products

IS015848 Class ‘A’ Ultra-Low Emission monoflanges - made easy  
Select the style of Monoflange from the choice of arrangements below noting the complete FEMF reference.  
If the style or arrangement is not shown below please provide full description and specification.

 <div>Block bleed block 1st Isolate: Needle 2nd Isolate: Needle Vent: Needle</div> <div>FEMFH100</div>	 <div>Block bleed block 1st Isolate: O.S.&amp;Y. 2nd Isolate: Needle Vent: Needle</div> <div>FEMFY100</div>
 <div>Block block bleed 1st Isolate: Needle 2nd Isolate: Needle Vent: Needle</div> <div>FEMFH110</div>	 <div>Block block bleed 1st Isolate: O.S.&amp;Y. 2nd Isolate: Needle Vent: Needle</div> <div>FEMFY110</div>
 <div>Block &amp; bleed 1st Isolate: Needle Vent: Needle</div> <div>FEMFH120</div>	 <div>Block &amp; bleed 1st Isolate: O.S.&amp;Y. Vent: Needle</div> <div>FEMFY120</div>
 <div>Block &amp; bleed 1st Isolate: Needle Vent: Needle</div> <div>FEMFH130</div>	 <div>Block &amp; bleed 1st Isolate: O.S.&amp;Y. Vent: Needle</div> <div>FEMFY130</div>
 <div>Double block 1st Isolate: Needle 2nd Isolate: Needle</div> <div>FEMFH140</div>	 <div>Double block 1st Isolate: O.S.&amp;Y. 2nd Isolate: Needle</div> <div>FEMFY140</div>
 <div>Single block 1st Isolate: Needle</div> <div>FEMFH150</div>	 <div>Single block 1st Isolate: O.S.&amp;Y.</div> <div>FEMFY150</div>

◆ For dual outlets specify FEMF\*105. ▲ For dual outlets specify FEMF\*115.  
For flange to flange variants replace FEMF\*1\*\* with FEMF\*2\*\*.  
For bleed port only specify FEMF\*160.  
Please note vent valve is not anti-tamper as standard.

Flanged Products

IS015848 Class ‘A’ Ultra-Low Emission Monoflanges

**Example**   **FEMFY100**   **B**   **32T2500**

1. Monoflange part number  
Insert from page 28

2. Material  
A Carbon Steel ASTM A105  
B Stainless Steel ASTM A182-F316  
D Monel M400  
E Duplex ASTM A182-F51  
F Super Duplex ASTM A182-F53/F55  
G Hastelloy C-276  
H Low Temp. C. St. ASTM A350 LF2  
K 6Mo  
M Inconel 625

3. Flange details

Flange Size	Flange Face Style	Flange Class
8 = 1/2	F = Raised Face Spiral	150 = 150
12 = 3/4	T = Ring Type Joint	300 = 300
16 = 1		600 = 600
24 = 1 1/2		900 = 900
32 = 2		1500 = 1500
API specify separately		2500 = 2500
DIN see page 20		136 = 150/300/600
*1/2 flange size only		

4. Outlet style (1/2" FNPT is standard NO part designator needed)

Size	Connection Style
4 = 1/4	F = Female NPT Thread
6 = 3/8	M = Male NPT Thread
8 = 1/2	A = A-LOK (inverted only)
M6 = 6mm	G = Swivel gauge adaptor 1/2 NPTF (fitted)
M10 = 10mm	
M12 = 12mm	

5. Plugged vent (1/4" FNPT is standard NO part designator needed)

Size
V6 = 3/8 FNPT
V8 = 1/2 FNPT

6. Valve packing and seat materials

- \* PTFE Packing
- \* Needle tip 17-4PH St. St.
- 3 Graphoil (fitted as standard when fire safe design is specified)
- PN PEEK Needle tip all valves (non fire safe only)
- \* fitted as standard no part NO designator required.

7. Valve handle operating options

- A\* Anti tamper
- L\* Padlock handle locking
- R\* Regulating tip ( H series needle valve only)
- Y\* O.S.&Y. valves

\* Insert valve number 1 = primary, 2 = secondary, 3 = vent, 4 = all. Padlocks not supplied

8. Condition

- F Firesafe design (primary only - O.S.&Y. needle valve)
- N NACE

Combine designators as required

Ultra-low Emission production testing available on request

Please Note:  
Certification requirements and customer specifications MUST be provided at enquiry and order stage.

When selecting products for specific applications users should refer to our notice at the bottom of page 19.

**IMPORTANT NOTES**

All non wetted parts will be supplied in standard stainless steel for exotic materials. For carbon steel construction trim materials will be supplied in stainless steel.

Ring type joints (T) CANNOT be supplied for 1/2 & 3/4 class 150 flanges.

St. St. grades 302 and 304 are NOT used in the construction of any of these products.

For customer specific options not covered here engineering will allocate a part number at quotation stage.

Certification requirements and customer specifications MUST be provided at enquiry and order stage.

For API flange requirements full details must be specified separately.

Part number example FEMFY100B32T2500A3F Ultra-Low Emission Monoflange - Double Block and Bleed - Block (O.S.&Y.) Bleed (Needle) Block (Needle) (FEMFY100) - 316 St. St. construction (B) - 2 Pipe flange, Ring type joint, class 2500 (32T2500) - 1/2 female NPT outlet - 1/4 Female NPT vent - Anti-tamper vent (A3) - Firesafe design and certified (F), valves fitted with PTFE packing, metal seated 17-4PH st.st. tips.







Flanged Products






ISO15848 Class 'A' Ultra-Low Emission Pro-Blocs

Select the style of Pro-Bloc from the choice of arrangements below noting the complete FEPB reference.

Style

 <b>FEPB*1**</b>	 <b>FEPB*2**</b>
 <b>FEPB*5**</b>	 <b>FEPB*6**</b>

Arrangement

 <b>FEPB**00</b>	 <b>FEPBY*10</b>
 <b>FEPB**30</b>	 <b>FEPBY*50</b>
 <b>FEPB**t60</b>	

● Only available with 10mm bore ball valve.  
Single isolate. —○— specify FEPB\*165, FEPB\*265.

Flanged Products

ISO15848 Class 'A' Ultra-Low Emission Pro-Blocs

Example FEPBY 1 00 B 32T2500 F

1. Ball valve bore size  
Y = 10mm  
X = 15mm  
W = 20mm  
V = 25mm

For style see page 30 section 'Style'

For arrangement see page 30 section 'Arrangement'

2. Material  
A Carbon Steel ASTM A105  
B Stainless Steel ASTM A182-F316  
D Monel M400  
E Duplex ASTM A182-F51  
F Super Duplex ASTM A182-F53/F55  
G Hastelloy C-276  
H Low Temp. C. St. ASTM A350 LF2  
K 6Mo  
L 825  
M Inconel 625

Flange Size	Flange Face Style	Flange Class
1/2	F = Raised Face Spiral	150 = 150
3/4	T = Ring Type Joint	300 = 300
1		600 = 600
1 1/2		900 = 900
2		1500 = 1500
3 (25mm bore only)		2500 = 2500

API } specify separately  
DIN } See page 20

à Certain flange/bore size combinations not available - consult factory

4. Outlet style (each bore size has its own standard size female NPT outlet - the standard does not require this field to be completed)

Standard outlets (female NPT)  
10mm bore = 1/2  
15mm bore = 1/2  
20mm bore = 3/4  
25mm bore = 1  
For optional outlets see page 20

5. Plugged vent (1/2" NPTF is standard NO part designator needed)

8. Certification & condition  
F Firesafe design and certified  
H Heat code certificates to EN10204.3.1.B  
N NACE  
Combine designators as required  
Ultra-Low Emission production testing available on request

7. Valve handle operating options  
A\* Anti tamper (Needle Valve only)  
L\* Padlock handle locking  
R\* Regulating tip (H series Needle Valve only)  
S\* Spanner actuated (Ball Valve only)  
Y\* O.S.&Y. Needle Valve  
\* Insert valve number 1 = primary, 2 = secondary, 3 = vent, 4 = all. Padlocks not supplied  
Note: Firesafe needle valve with locking device NOT available

6. Packing, seat and construction options  
\* PTFE Packing  
\* PTFE Ball seats  
\* Needle tip 17-4PH St. St.  
PK PEEK Ball and needle seating  
PB PEEK Ball seats  
PN PEEK Needle tip (non firesafe only)  
BC Bolted construction connection  
\* fitted as standard no part NO designator required.