

# Tube to Tube Unions



Hanley Controls Clonmel Ltd.

Gortnafeur, Clonmel, Co. Tipperary

tel: + 353 52 6122722

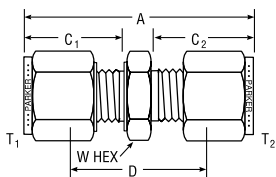
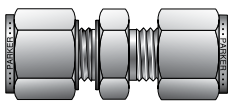
email: info@hccl.ie

web: www.hccl.ie

## Conversion Union

For metric tube

Metric Tube to Inch Tube



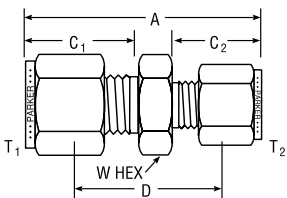
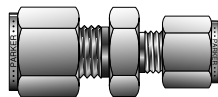
CPIT™ PART NO.	A-LOK® PART NO.	INTER- CHANGES WITH	TUBE O.D.		MILLIMETERS				
			T <sub>1</sub> MM	T <sub>2</sub> INCH	A	C <sub>1</sub>	C <sub>2</sub>	D	W HEX
HBZ 3-1/8	M3CU2	3MO-6-2	3	1/8	36,3	15,3	15,3	22,6	12,0
HBZ 4-1/8	M4CU2	4MO-6-2	4	1/8	36,5	16,1	15,3	23,6	12,0
HBZ 4-1/4	M4CU4	4MO-6-4	4	1/4	39,3	16,1	17,7	26,4	14,0
HBZ 6-1/8	M6CU2	6MO-6-2	6	1/8	38,5	17,7	15,3	24,6	14,0
HBZ 6-1/4	M6CU4	6MO-6-4	6	1/4	41,1	17,7	17,7	25,9	14,0
HBZ 6-5/16	M6CU5	6MO-6-5	6	5/16	42,3	17,7	18,8	27,2	14,0
HBZ 8-1/4	M8CU4	8MO-6-4	8	1/4	42,3	18,6	17,7	27,2	15,0
HBZ 8-3/8	M8CU6	8MO-6-6	8	3/8	44,0	18,6	19,3	29,1	15,0
HBZ 10-1/8	M10CU2	10MO-6-2	10	1/8	41,8	19,5	15,3	27,9	18,0
HBZ 10-1/4	M10CU4	10MO-6-4	10	1/4	44,5	19,5	17,7	29,2	18,0
HBZ 10-3/8	M10CU6	10MO-6-6	10	3/8	46,0	19,5	19,3	30,7	18,0
HBZ 12-3/8	M12CU6	12MO-6-6	12	3/8	48,4	22,0	19,3	30,7	22,0
HBZ 12-1/2	M12CU8	12MO-6-8	12	1/2	51,1	22,0	21,8	31,0	22,0
HBZ 15-1/2	M15CU8	15MO-6-8	15	1/2	52,0	22,0	21,8	32,0	24,0
HBZ 16-3/8	M16CU6	16MO-6-6	16	3/8	52,0	22,0	19,3	34,3	24,0
HBZ 18-3/4	M18CU12	18MO-6-12	18	3/4	53,5	22,0	21,8	33,5	27,0

NOTE: A, C<sub>1</sub> and C<sub>2</sub> dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

## Reducing Union

For fractional tube



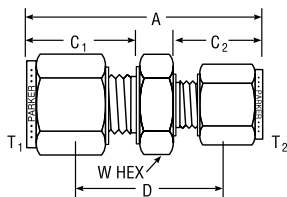
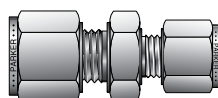
CPIT™ PART NO.	A-LOK® PART NO.	INTER- CHANGES WITH	INCHES						
			T <sub>1</sub> TUBE O.D.	T <sub>2</sub> TUBE O.D.	A	C <sub>1</sub>	C <sub>2</sub>	D	W HEX
2-1 HBZ	2RU1	200-6-1	1/8	1/16	1.21	0.60	.43	0.81	7/16
3-1 HBZ	3RU1	300-6-1	3/16	1/16	1.27	0.64	.43	0.86	7/16
3-2 HBZ	3RU2	300-6-2	3/16	1/8	1.44	0.64	.60	0.92	7/16
4-1 HBZ	4RU1	400-6-1	1/4	1/16	1.38	0.70	.43	0.91	1/2
4-2 HBZ	4RU2	400-6-2	1/4	1/8	1.52	0.70	.60	0.97	1/2
4-3 HBZ	4RU3	400-6-3	1/4	3/16	1.55	0.70	.64	1.00	1/2
5-2 HBZ	5RU2	500-6-2	5/16	1/8	1.58	0.73	.60	1.03	9/16
5-4 HBZ	5RU4	500-6-4	5/16	1/4	1.67	0.73	.70	1.08	9/16
6-1 HBZ	6RU1	600-6-1	3/8	1/16	1.44	0.76	.43	1.00	5/8
6-2 HBZ	6RU2	600-6-2	3/8	1/8	1.61	0.76	.60	1.06	5/8
6-4 HBZ	6RU4	600-6-4	3/8	1/4	1.71	0.76	.70	1.13	5/8
6-5 HBZ	6RU5	600-6-5	3/8	5/16	1.75	0.76	.73	1.16	5/8
8-2 HBZ	8RU2	810-6-2	1/2	1/8	1.75	0.87	.60	1.09	13/16
8-4 HBZ	8RU4	810-6-4	1/2	1/4	1.85	0.87	.70	1.16	13/16
8-6 HBZ	8RU6	810-6-6	1/2	3/8	1.91	0.87	.76	1.22	13/16
10-6 HBZ	10RU6	1010-6-6	5/8	3/8	1.94	0.87	.76	1.25	15/16
10-8 HBZ	10RU8	1010-6-8	5/8	1/2	2.05	0.87	.87	1.25	15/16
12-4 HBZ	12RU4	1210-6-4	3/4	1/4	1.95	0.87	.76	1.25	1-1/16
12-6 HBZ	12RU6	1210-6-6	3/4	3/8	2.00	0.87	.76	1.31	1-1/16
12-8 HBZ	12RU8	1210-6-8	3/4	1/2	2.11	0.87	.87	1.31	1-1/16
12-10 HBZ	12RU10	1210-6-10	3/4	5/8	2.11	0.87	.87	1.31	1-1/16
16-8 HBZ	16RU8	1610-6-8	1	1/2	2.39	1.05	.87	1.50	1-3/8
16-12 HBZ	16RU12	1610-6-12	1	3/4	2.39	1.05	.87	1.50	1-3/8

NOTE: A, C<sub>1</sub> and C<sub>2</sub> dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

## Reducing Union

For metric tube



CPIT™ PART NO.	A-LOK® PART NO.	INTER- CHANGES WITH	MILLIMETERS						
			T <sub>1</sub> TUBE O.D.	T <sub>2</sub> TUBE O.D.	A	C <sub>1</sub>	C <sub>2</sub>	D	W HEX
HBZ 3-2	M3RUM2	3MO-6-2M	3	2	35,8	15,3	15,3	22,6	12,0
HBZ 6-2	M6RUM2	6MO-6-2M	6	2	38,7	17,7	15,3	24,6	14,0
HBZ 6-3	M6RUM3	6MO-6-3M	6	3	38,7	17,7	15,3	24,6	14,0
HBZ 6-4	M6RUM4	6MO-6-4M	6	4	39,5	17,7	16,1	25,4	14,0
HBZ 8-6	M8RUM6	8MO-6-6M	8	6	42,4	18,6	17,7	27,4	15,0
HBZ 10-6	M10RUM6	10MO-6-6M	10	6	44,5	19,5	17,7	29,4	18,0
HBZ 10-8	M10RUM8	10MO-6-8M	10	8	44,5	19,5	18,6	29,4	18,0
HBZ 12-6	M12RUM6	12MO-6-6M	12	6	47,0	22,0	17,7	29,4	22,0
HBZ 12-8	M12RUM8	12MO-6-8M	12	8	47,8	22,0	18,6	30,2	22,0
HBZ 12-10	M12RUM10	12MO-6-10M	12	10	48,7	22,0	19,5	31,0	22,0
HBZ 16-10	M16RUM10	16MO-6-10M	16	10	49,5	22,0	19,5	31,8	24,0
HBZ 16-12	M16RUM12	16MO-6-12M	16	12	52,0	22,0	22,0	31,8	24,0
HBZ 18-12	M18RUM12	18MO-6-12M	18	12	53,5	22,0	22,0	33,3	27,0
HBZ 25-18	M25RUM18	25MO-6-18M	25	18	60,5	26,5	22,0	38,1	35,0
HBZ 25-20	M25RUM20	25MO-6-20M	25	20	62,3	26,5	22,0	39,9	35,0

NOTE: A, C<sub>1</sub> and C<sub>2</sub> dimensions are typical finger-tight.

Dimensions for reference only, subject to change.